

ELASTIC SENSING SKIN FOR MONITORING OF CONCRETE STRUCTURES

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Thesis defense

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SOUTH CAROLINA

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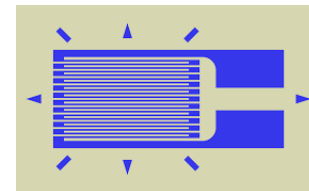
PUBLICATIONS FROM THIS WORK

1. **Emmanuel Ogunniyi**, Alexander Vereen, Austin RJ Downey, Simon Laflamme, Jian Li, Caroline Bennett, William Collins, Hongki Jo, Alexander Henderson, and Paul Ziehl. Investigation of electrically isolated capacitive sensing skins on concrete to reduce structure/sensor capacitive coupling. *Measurement Science and Technology*, 34(5):055113, 2023.
2. **Emmanuel Ogunniyi**, Han Liu, Austin RJ Downey, Simon Laflamme, Jian Li, Caroline Bennett, William Collins, Hongki Jo, and Paul Ziehl. Soft elastomeric capacitors with an extended polymer matrix for strain sensing on concrete. In *Sensors and Smart Structures Technologies for Civil, Mechanical, and Aerospace Systems 2023*, volume 12486, pages 262–270. SPIE, 2023.
3. **Emmanuel Ogunniyi**, Han Liu, Austin RJ Downey, Simon Laflamme, Jian Li, Caroline Bennett, William Collins, Hongki Jo, Alexander Henderson, and Paul Ziehl. Enhancing Structural Health Monitoring with direct coated Carbon Black on monitored surface for Elastomeric Capacitors adhesion (Not yet submitted)

INTRODUCTION

HEALTH MONITORING OF CIVIL STRUCTURES

- Static and dynamic strain could result into Structural failures
- Surface strain sensors, such as linear variable differential transformers, Fiber Bragg gratings, and resistive strain gauges, have seen significant use for monitoring concrete infrastructure
- Limited by area covered



Resistive strain gauge



Fiber Bragg gratings



linear variable differential transformers

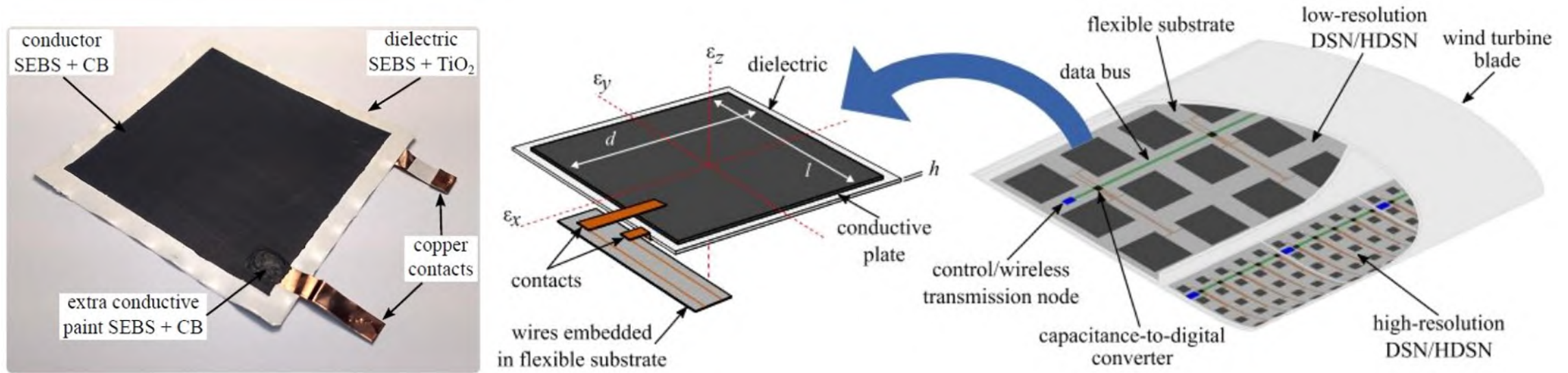
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<https://www.geokon.com/Bridges>

https://www.rp-photonics.com/bg/products/hbk_fibersensing/fiber_bragg_gratings.jpg

https://en.wikipedia.org/wiki/Strain_gauge

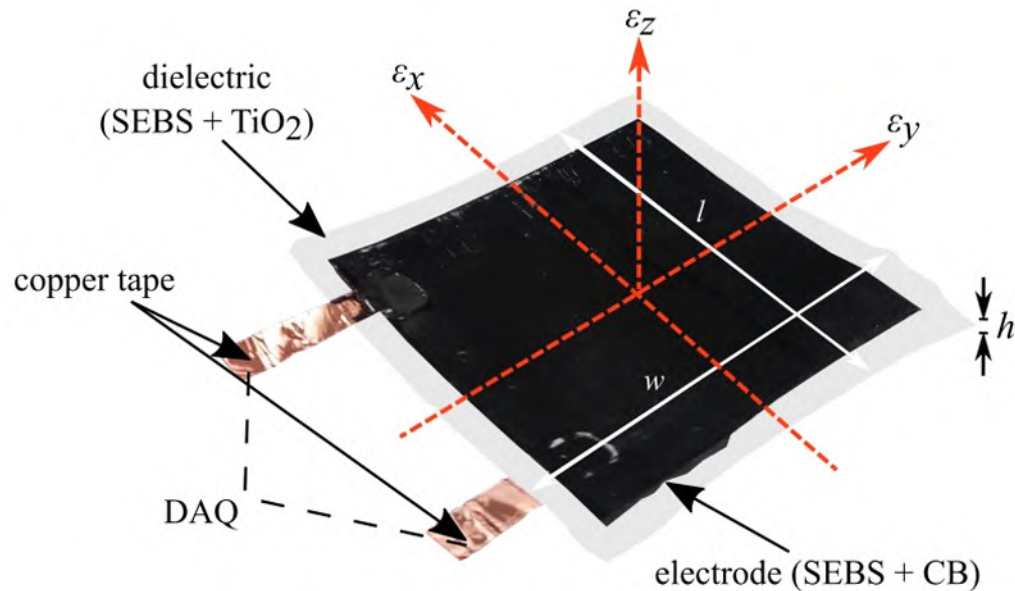
SOFT ELASTOMERIC SENSOR (SEC)



The sensor has the following features:

- Low cost,
- Great ultra flexibility,
- Mechanical robustness,
- Ease of installation, and
- Low power consumption required for sensing

SENSING PRINCIPLE



Functions as a parallel plate capacitor

- Respond to changes in the sensor geometry
- Linearly in sensor area and inversely to thickness
- Inherits the mechanical properties of an elastomer

BACKGROUND: Electromechanical model

$$C = \epsilon_0 \epsilon_r \frac{lw}{h}$$

Parallel plate capacitor

$$\nabla C = \epsilon_0 \epsilon_r \left(\frac{l}{h} dw + \frac{w}{h} dl - \frac{lw}{h^2} dh \right)$$

Gradient w.r.t. deformation

$$\Delta C = \epsilon_0 \epsilon_r \left(\frac{l \Delta w}{h} + \frac{w \Delta l}{h} - \frac{lw \Delta h}{h^2} \right)$$

Assume uniformity of deformation

$$\frac{\Delta C}{C_0} = \frac{\Delta w}{w} + \frac{\Delta l}{l} - \frac{\Delta h}{h}$$

Normalize difference in capacitance

BACKGROUND: Electromechanical model

$$\frac{\Delta C}{C_0} = \frac{\Delta w}{w} + \frac{\Delta l}{l} - \frac{\Delta h}{h}$$

Normalized difference in capacitance

$$\frac{\Delta C}{C_0} = \varepsilon_w + \varepsilon_l - \varepsilon_h$$

Definition of strain

$$\varepsilon_h = -\frac{\nu}{E} (\sigma_l + \sigma_w) = -\frac{\nu}{1-\nu} (\varepsilon_w + \varepsilon_l)$$

Plane stress assumption

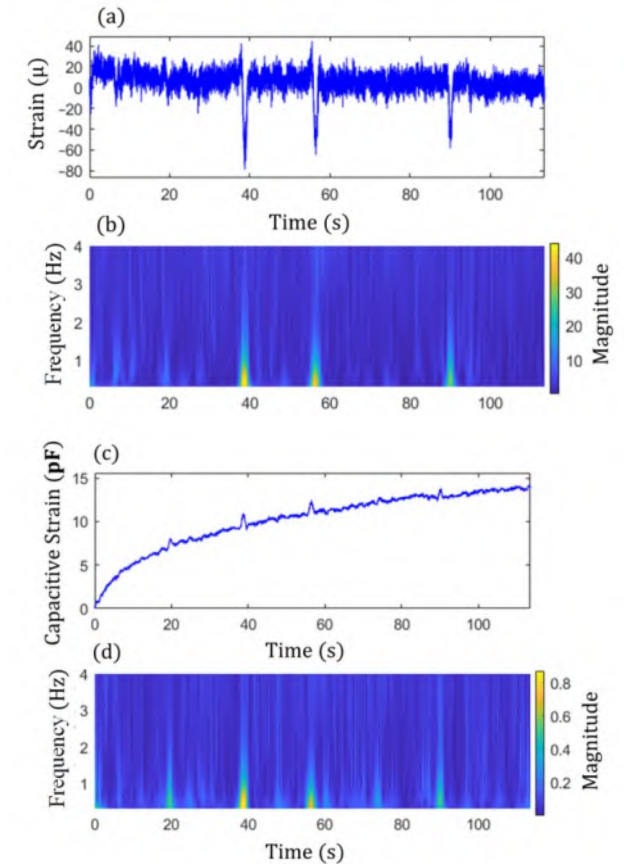
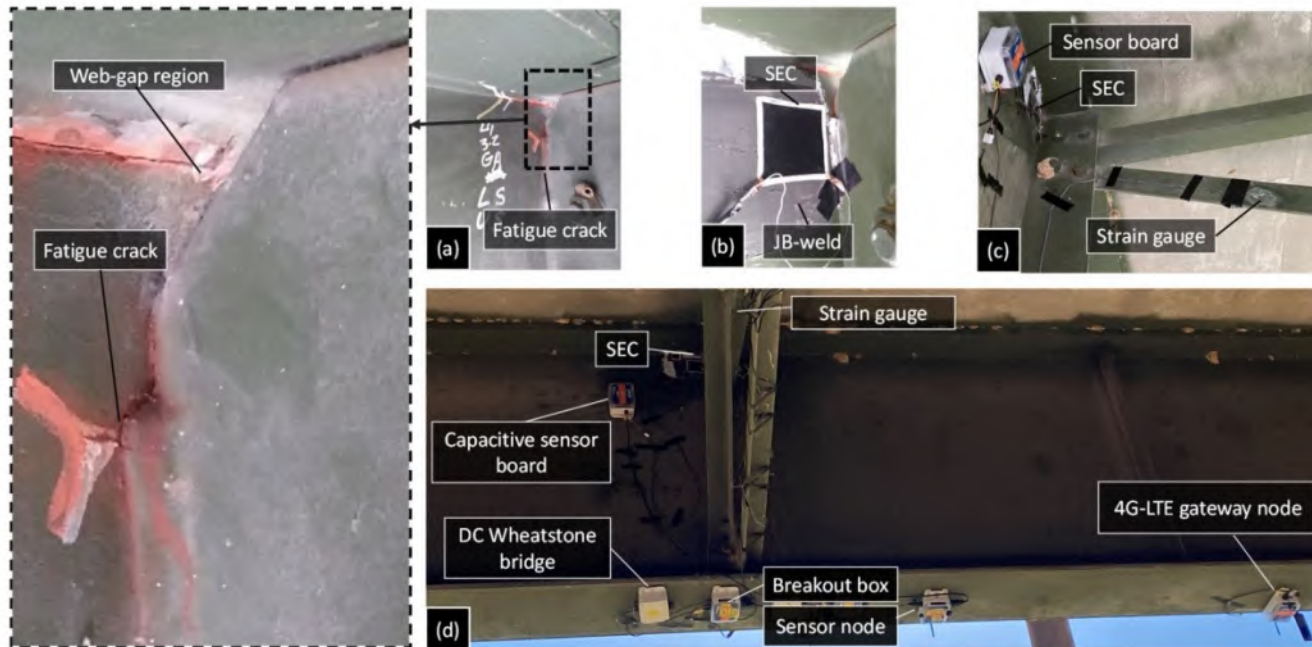
$$\frac{\Delta C}{C_0} = \frac{1}{1-\nu} (\varepsilon_l + \varepsilon_w)$$

Capacitance in areal deformation

BACKGROUND

BACKGROUND

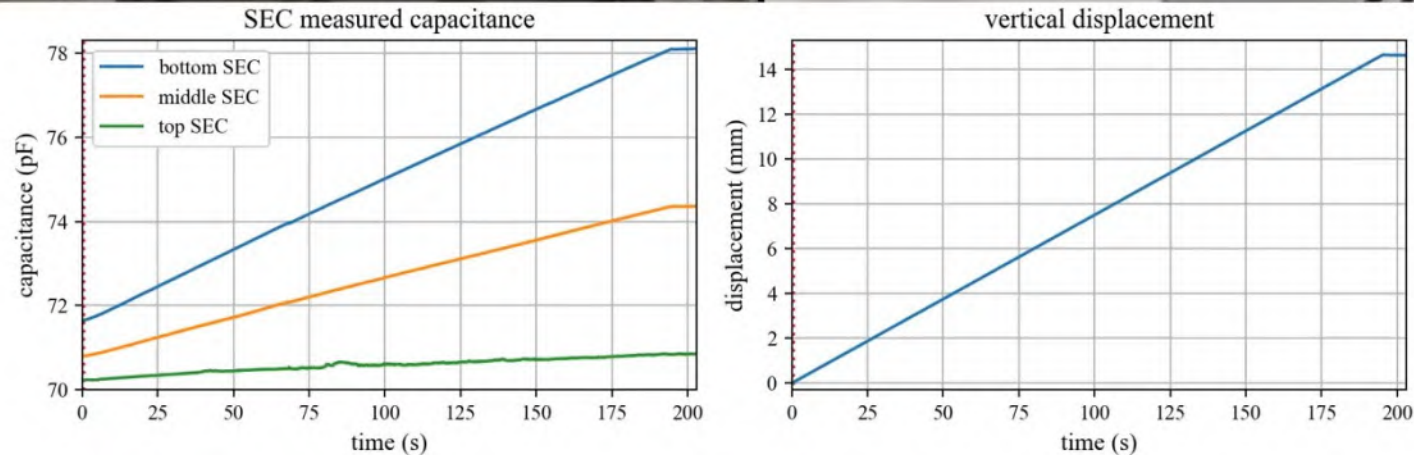
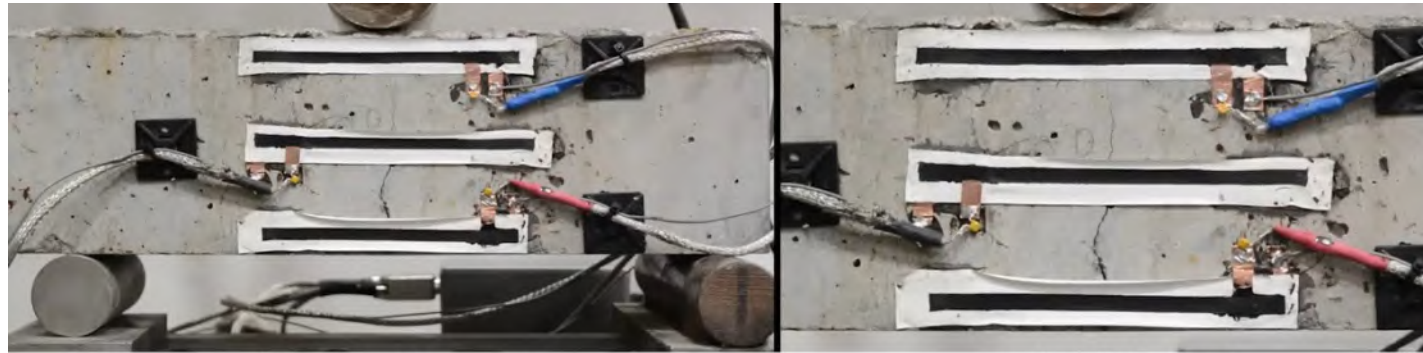
Structural health monitoring of fatigue cracks for steel bridges with wireless large-area strain sensors



Taher, S. A., Li, J., Jeong, J.-H., Laflamme, S., Jo, H., Bennett, C., Collins, W. N., and Downey, A. R. J., "Structural health monitoring of fatigue cracks for steel bridges with wireless large-area strain sensors," *Sensors* **22**, 5076 (jul 2022)

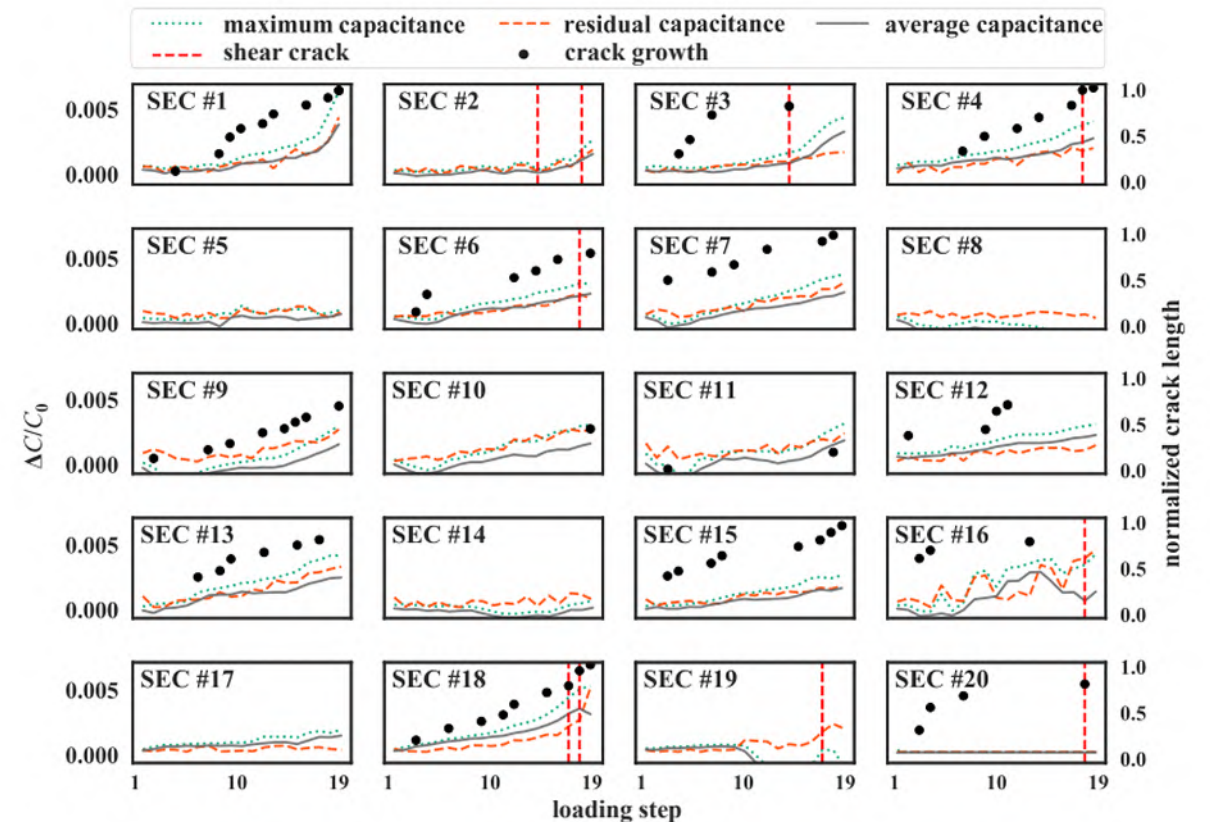
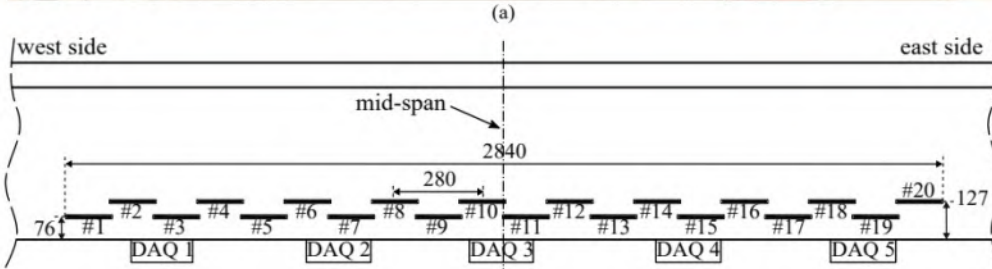
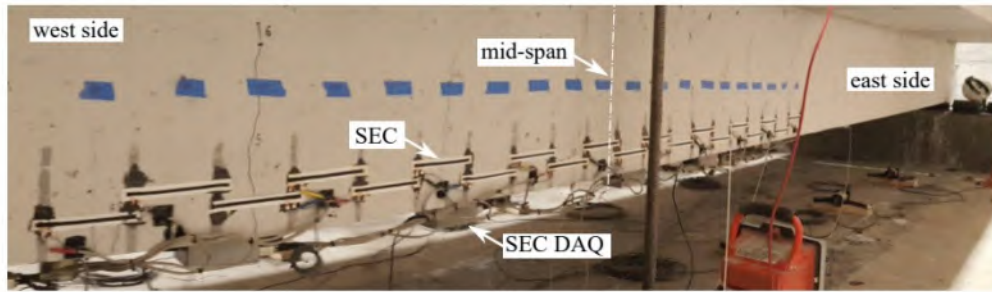
BACKGROUND

Concrete Crack Detection and Monitoring Using a Capacitive Dense Sensor Array



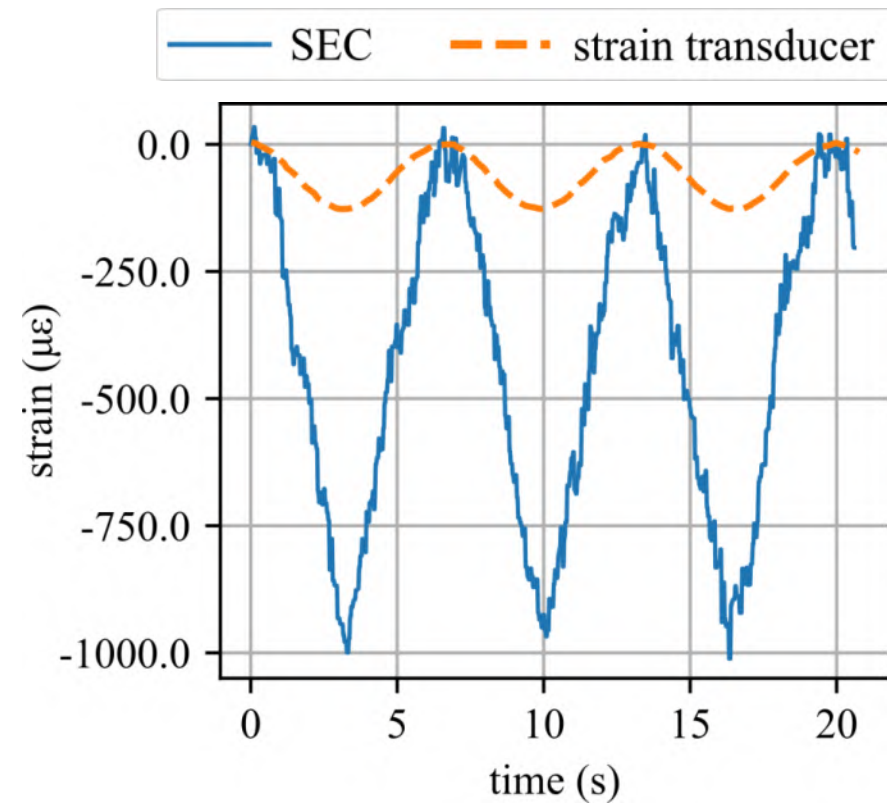
BACKGROUND

Concrete Crack Detection and Monitoring Using a Capacitive Dense Sensor Array



BACKGROUND: Challenge in concrete monitoring

- SEC/Concrete capacitance coupling causing signal amplification even after electrical grounding



INVESTIGATION 1

Reducing SEC/Concrete capacitance coupling via isolation

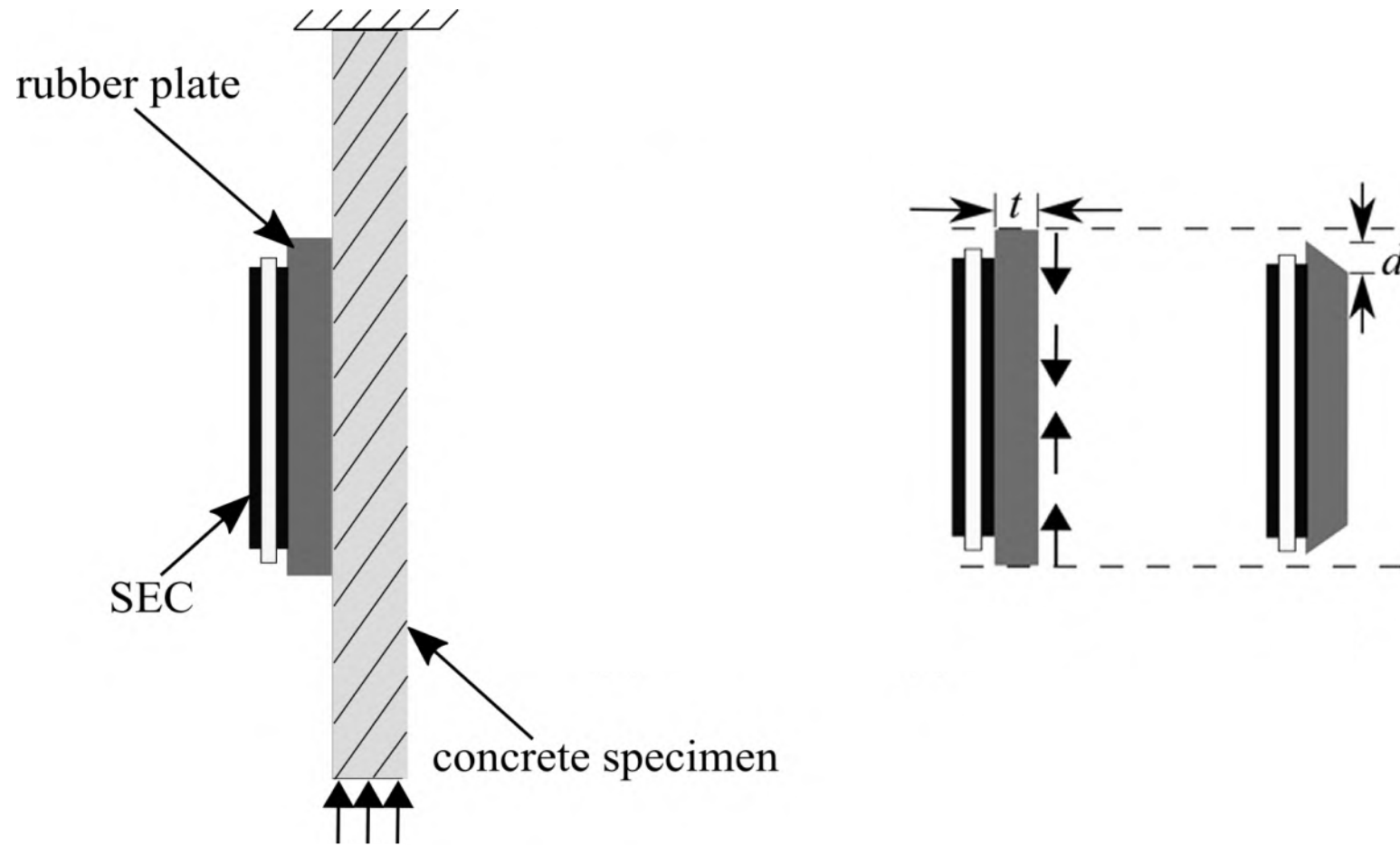


- Two rubber isolators (Natural rubber and Neoprene) were selected because their Poisson ratios are close to 0.5, similar to SEC's Poisson ratio.

Table 1. Table showing rubber properties for natural rubber and neoprene.

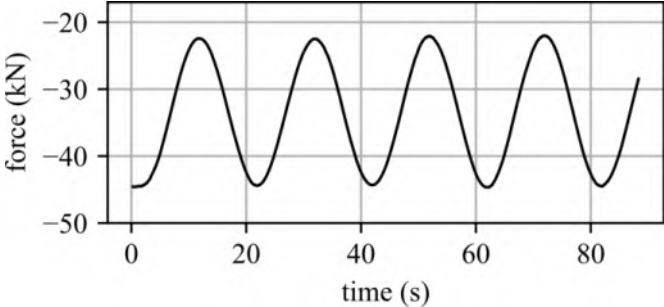
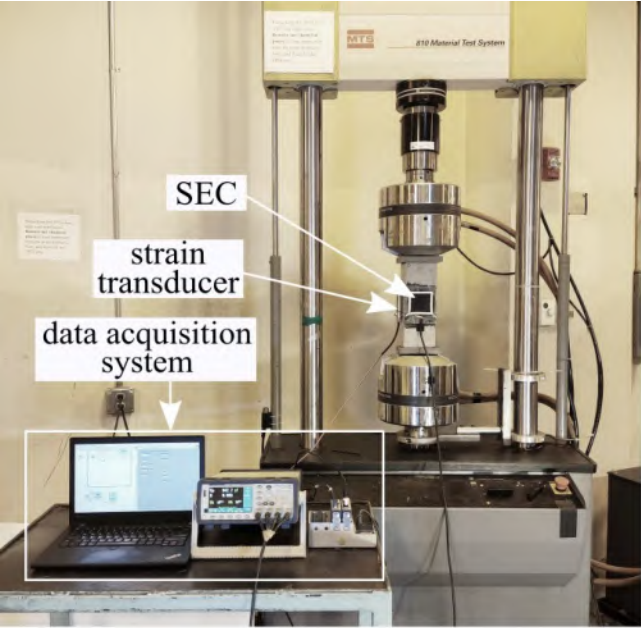
Properties	Natural rubber	Neoprene
Durometer or hardness range	40 A	40 A
Poisson's ratio	0.48–0.5	0.46–0.49
Tensile strength range	($\geq 17237 \text{ kN m}^{-2}$)	5516–9653 kN m^{-2}
Elongation (range %)	300–900%	100–800%
Temperature range	93.3–200 °C	–34.4–121.1 °C

Isolation Principle

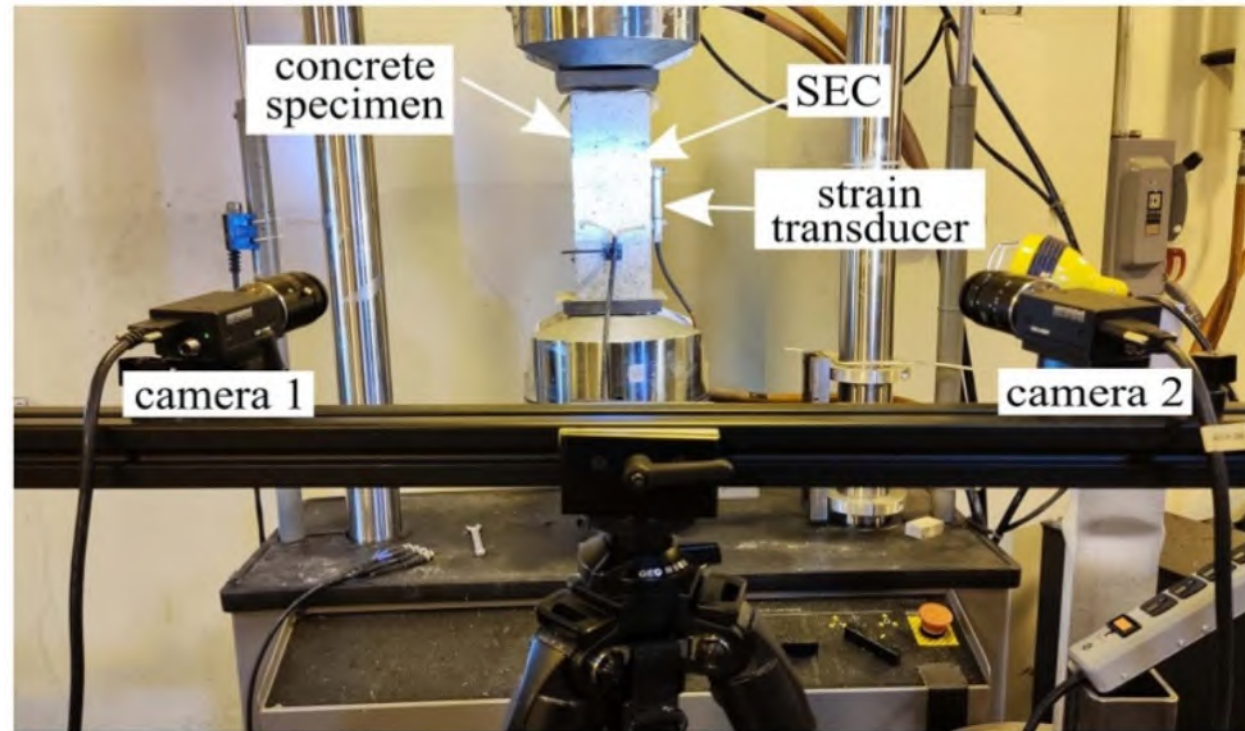


Rubber, SEC and concrete schematic

Experimental setup and loading

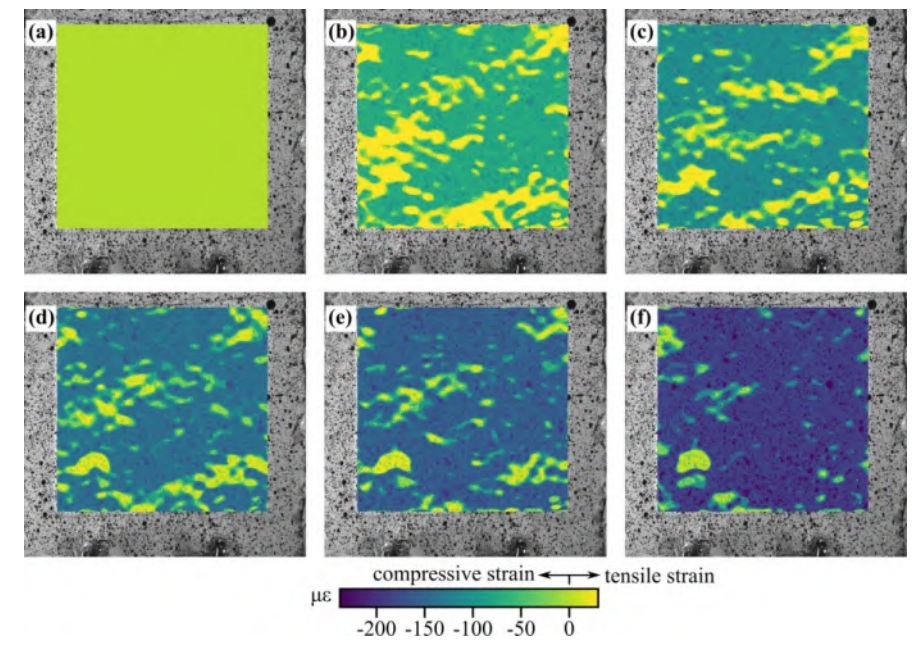
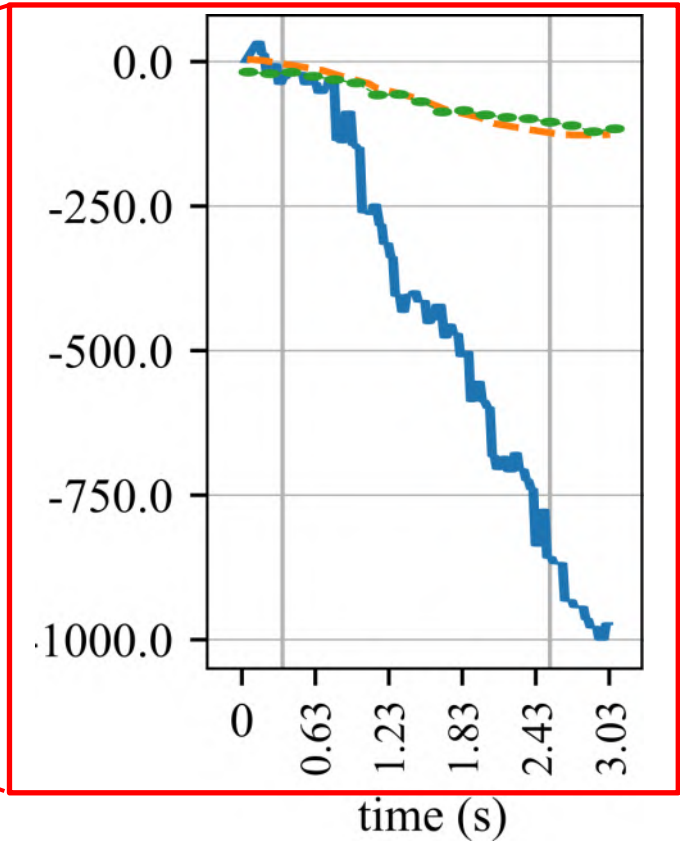
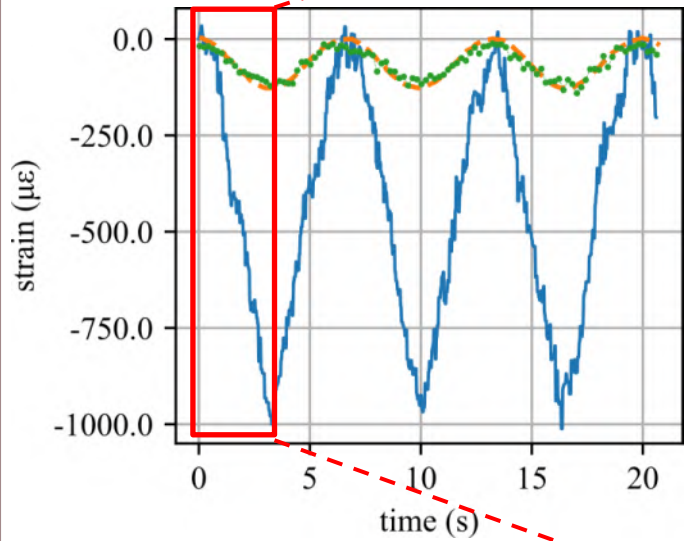


DIC setup



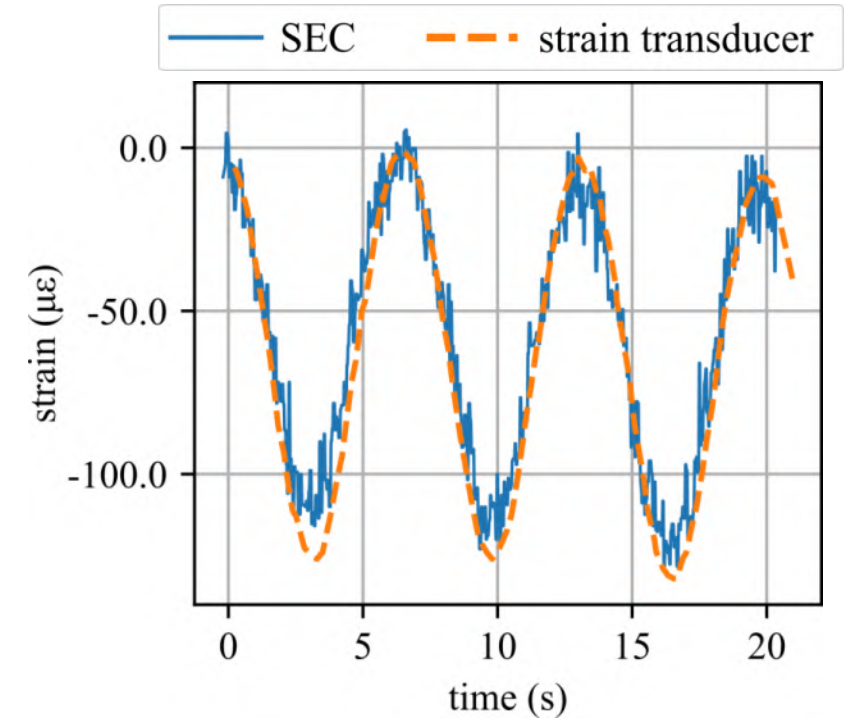
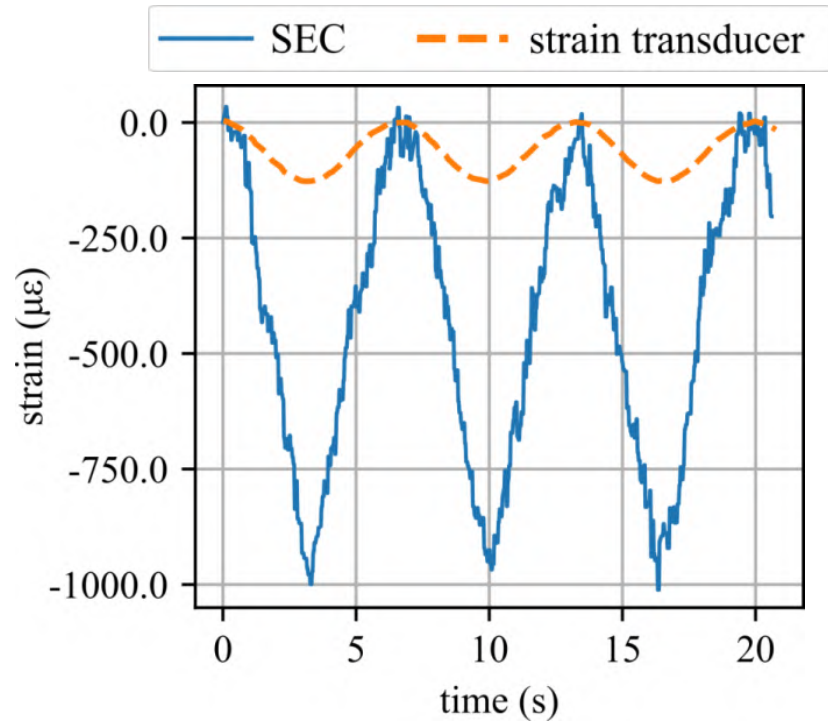
DIC strain investigation

— SEC - - - strain transducer - - - DIC



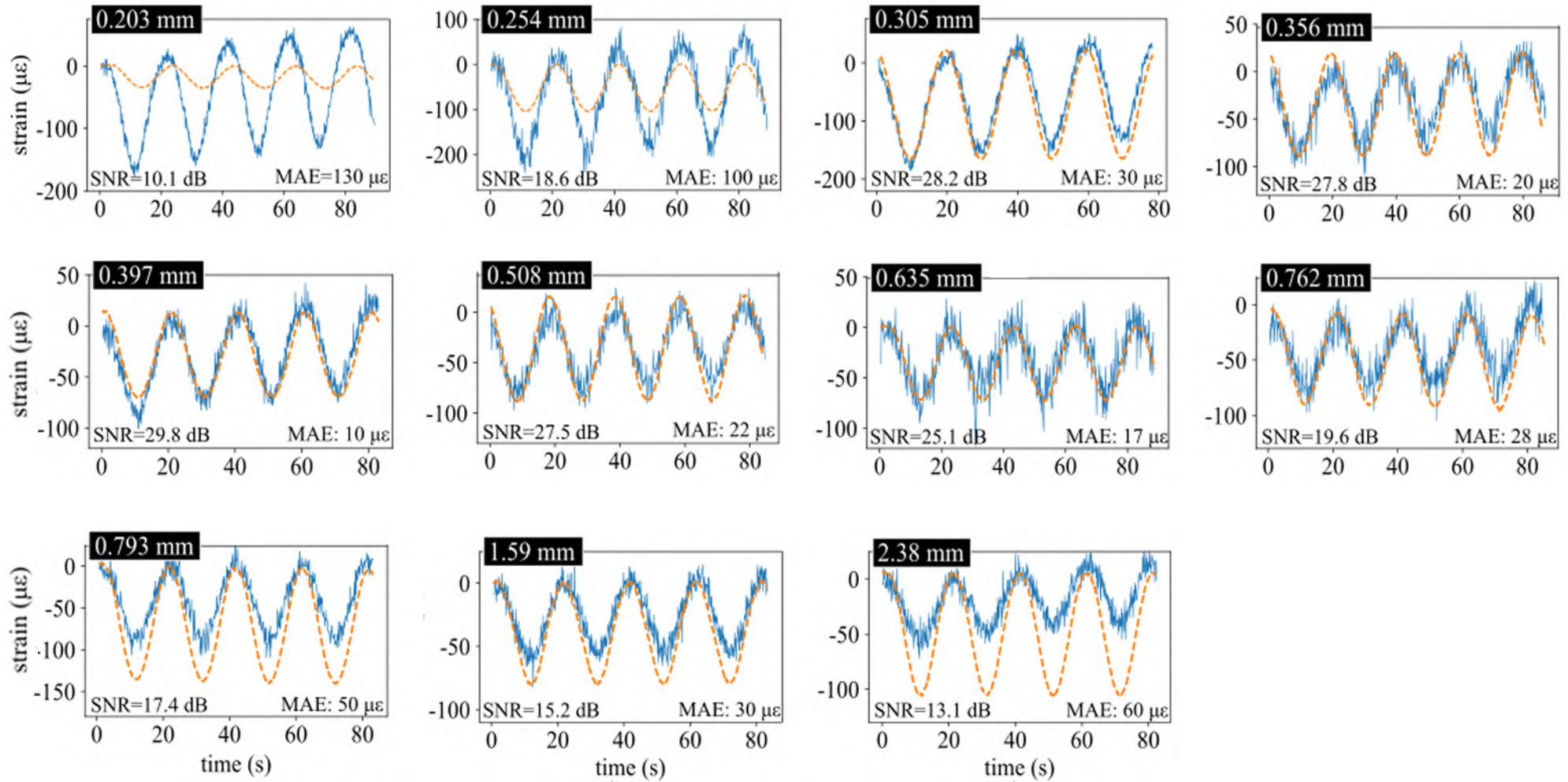
time (s)	SEC ($\mu\epsilon$)	strain transducer ($\mu\epsilon$)	DIC ($\mu\epsilon$)
0	0	0	0
0.63	-37.6	-17.9	-25.4
1.23	-247.6	-52.8	-57.7
1.83	-421.1	-86.9	-87.1
2.43	-684.2	-115.2	-96.6
3.03	-1004	-126.9	-110.1

Initial result

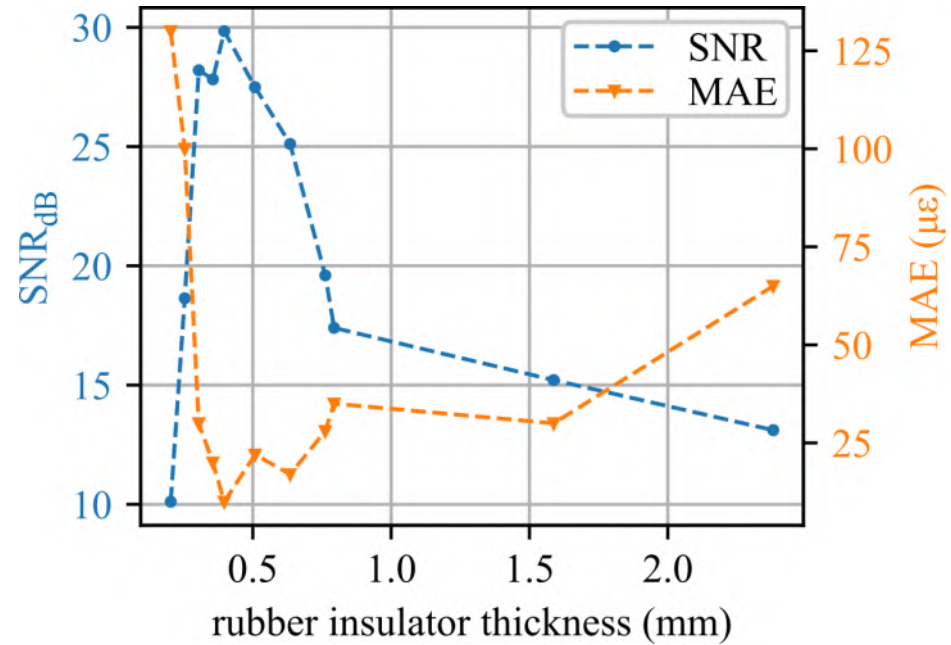


Ogunniyi, Emmanuel, et al. "Investigation of electrically isolated capacitive sensing skins on concrete to reduce structure/sensor capacitive coupling." *Measurement Science and Technology* (2023).

Isolation Thickness

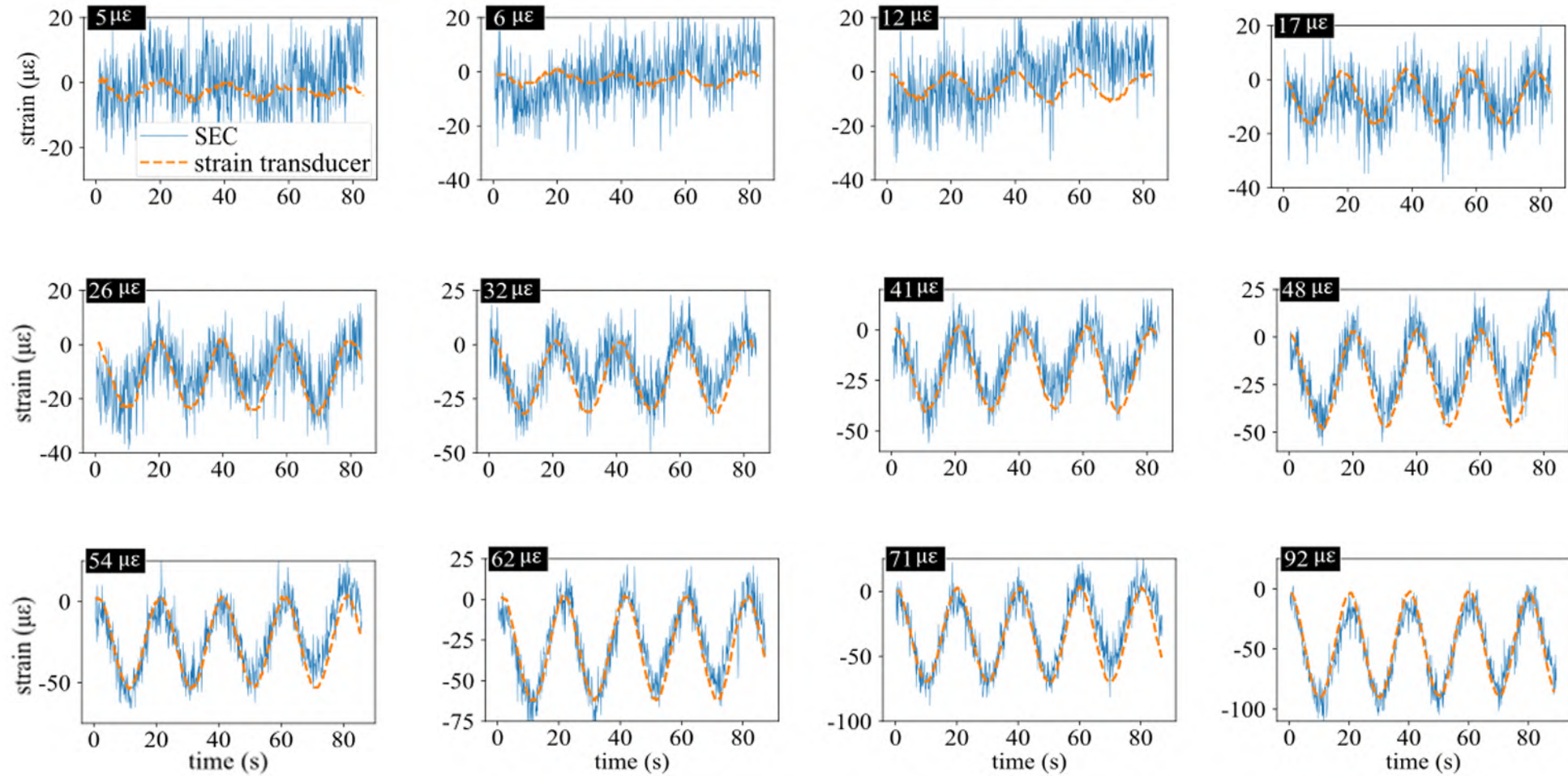


Performance metric

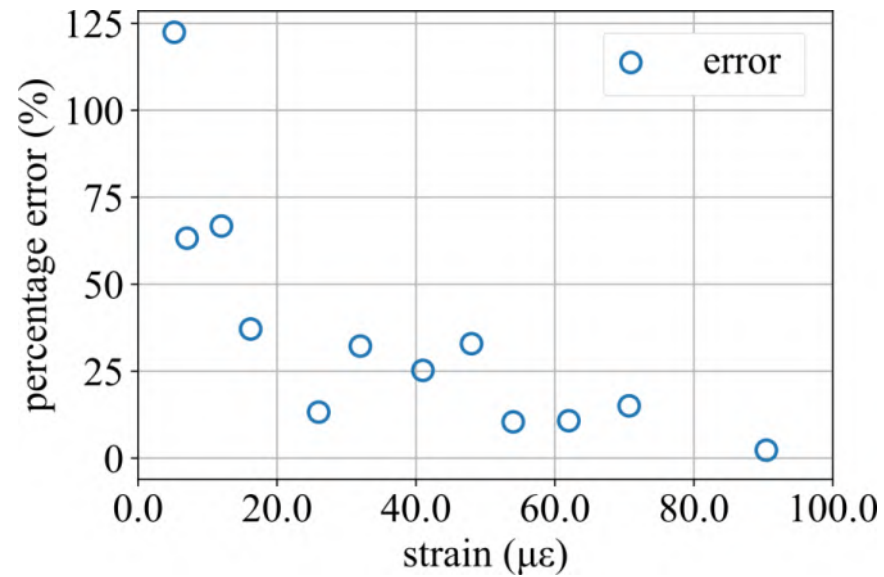


Highest SNR and lowest MAE at 0.397 mm

Strain range

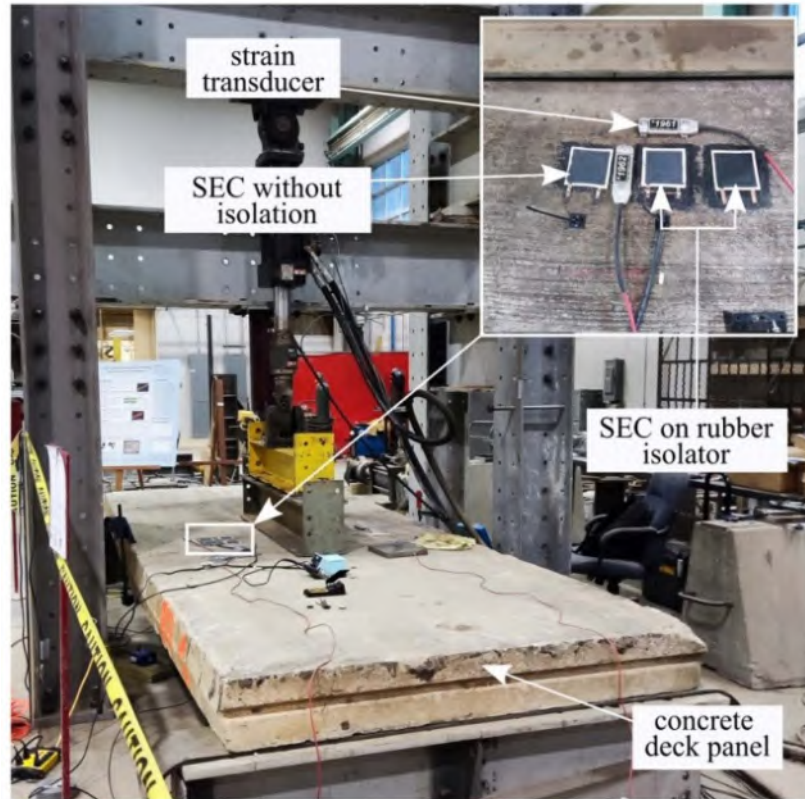


Performance metric



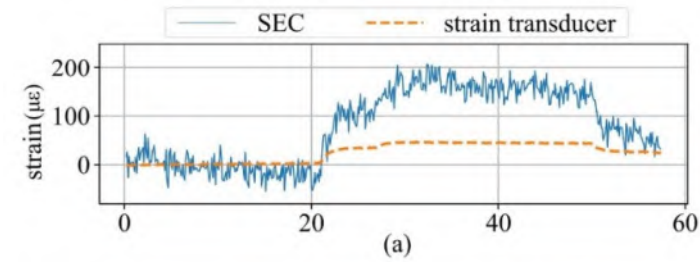
Data shows SEC is more suitable for monitoring strain above 25 microstrain on concrete structures

Bridge deck test

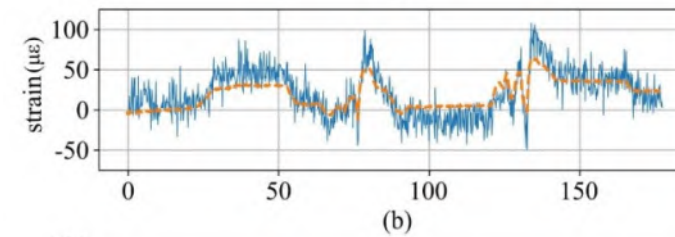


Rubber thickness

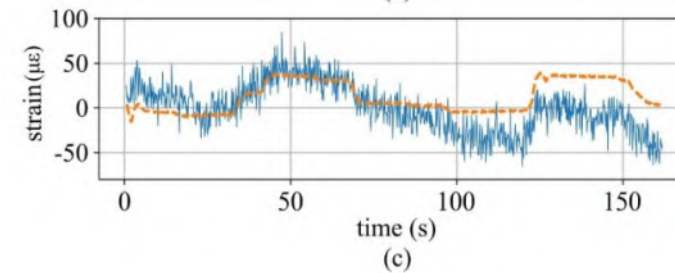
No isolation



0.397 mm



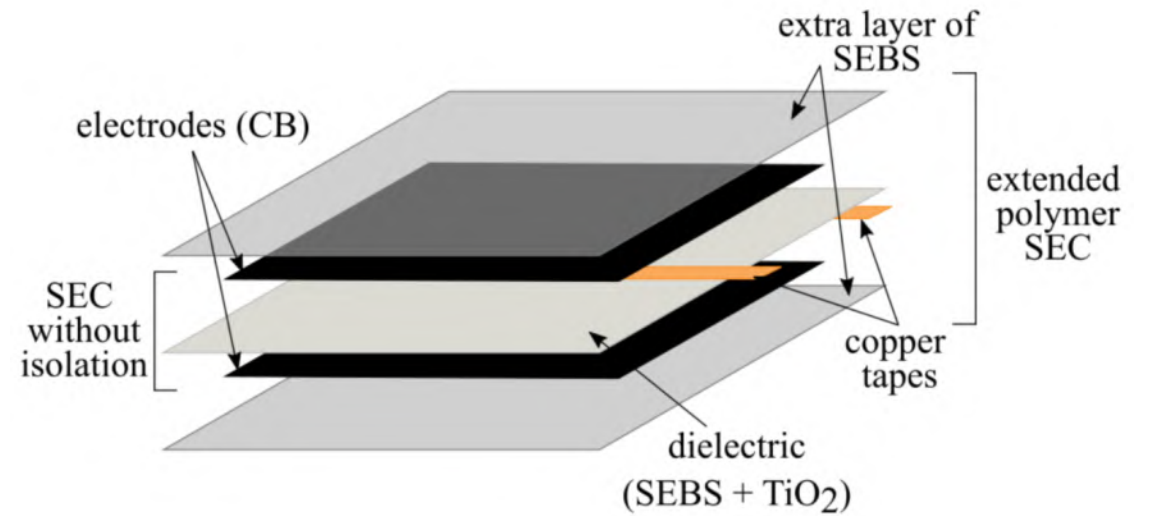
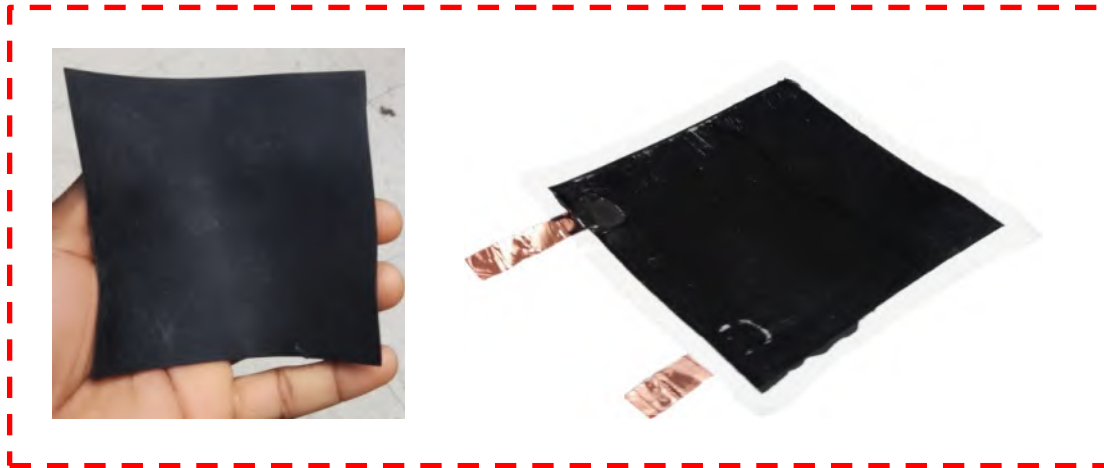
0.794 mm



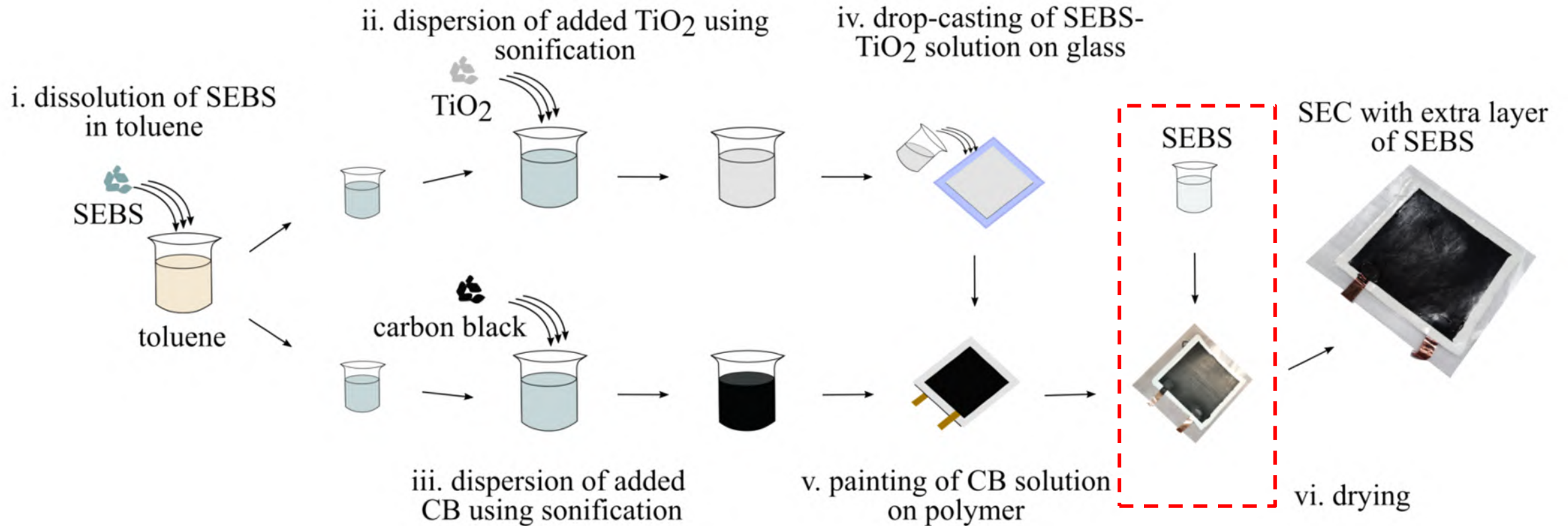
INVESTIGATION 2

Why and How

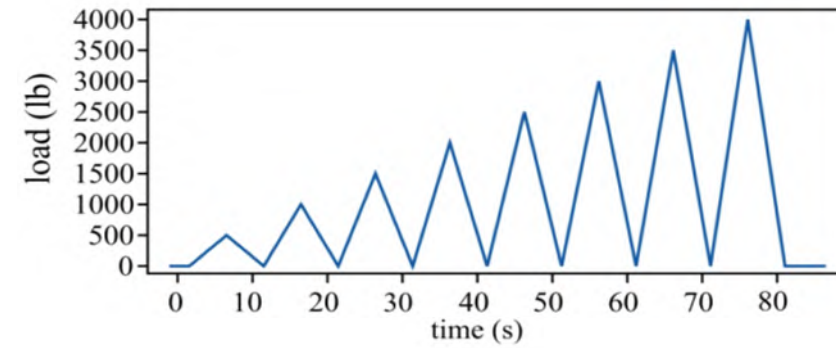
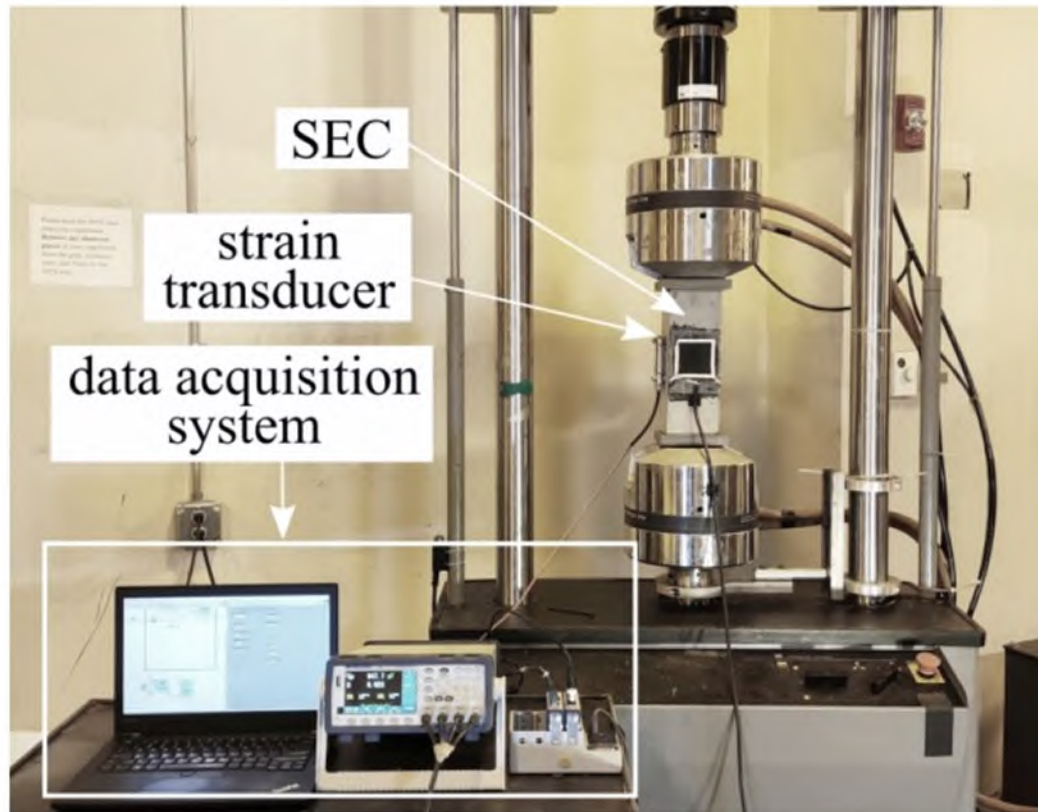
SEC modification to achieve a robust and compact sensor



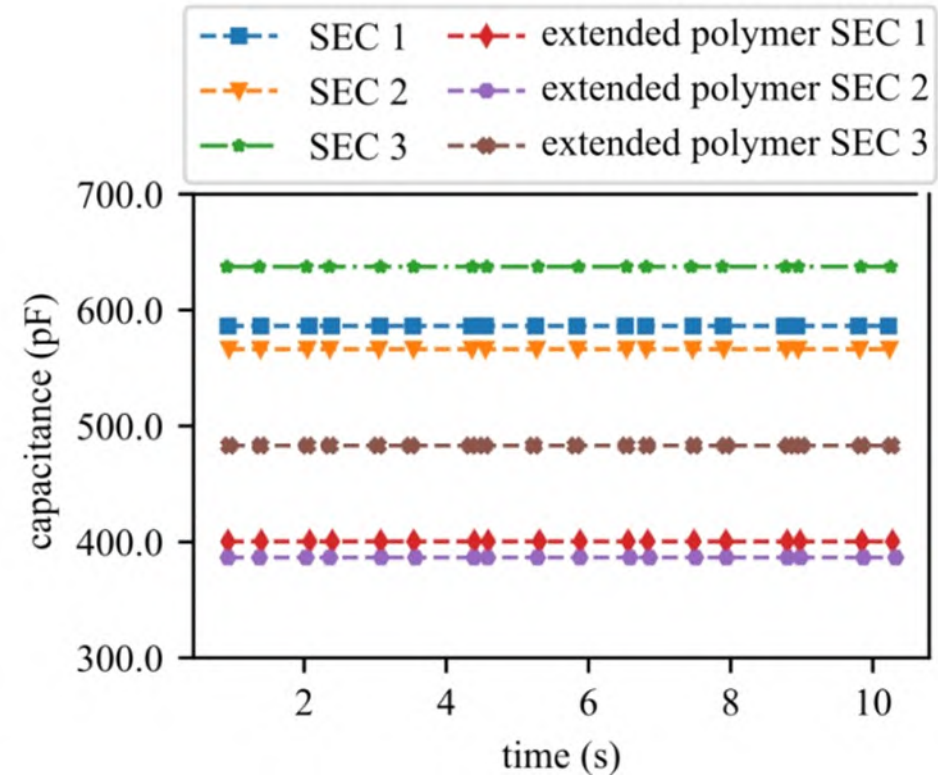
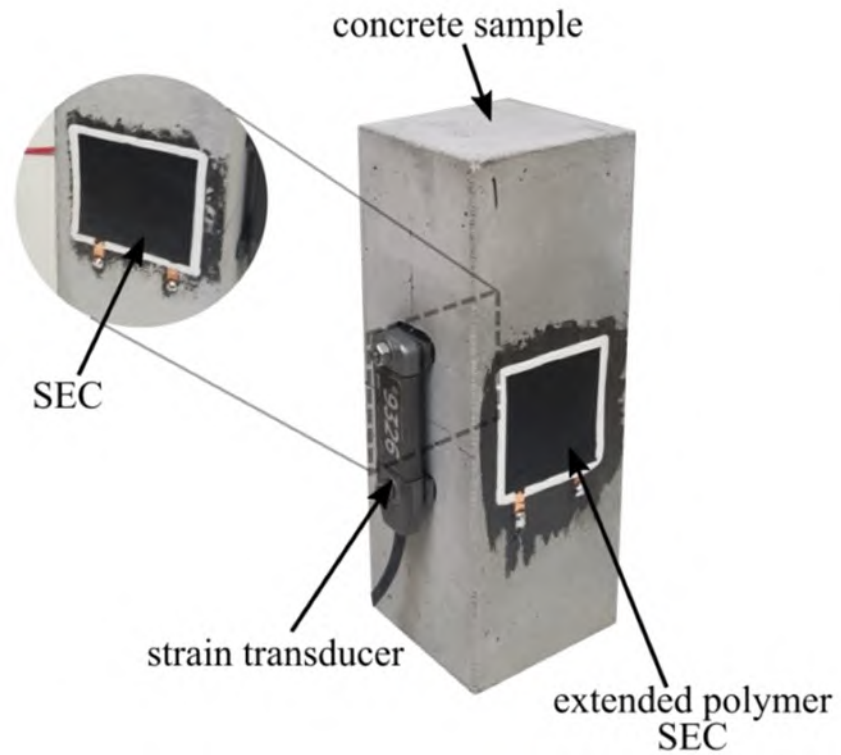
Fabrication Procedure : Extended SEC



Material, Setup and Loading

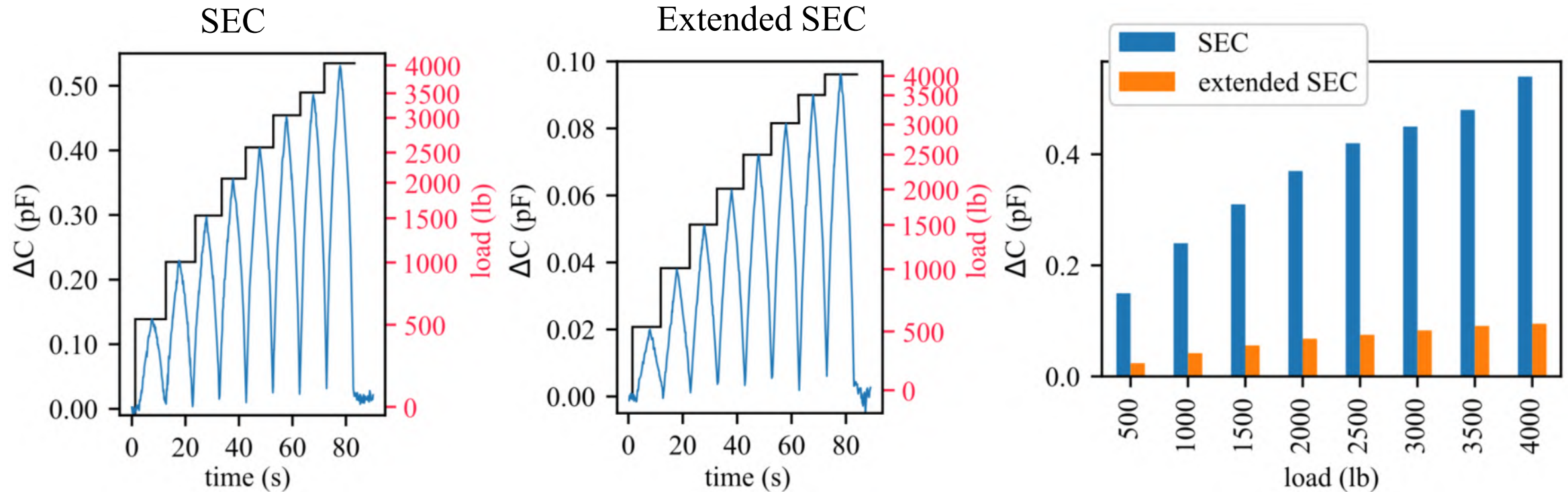


Nominal Capacitance

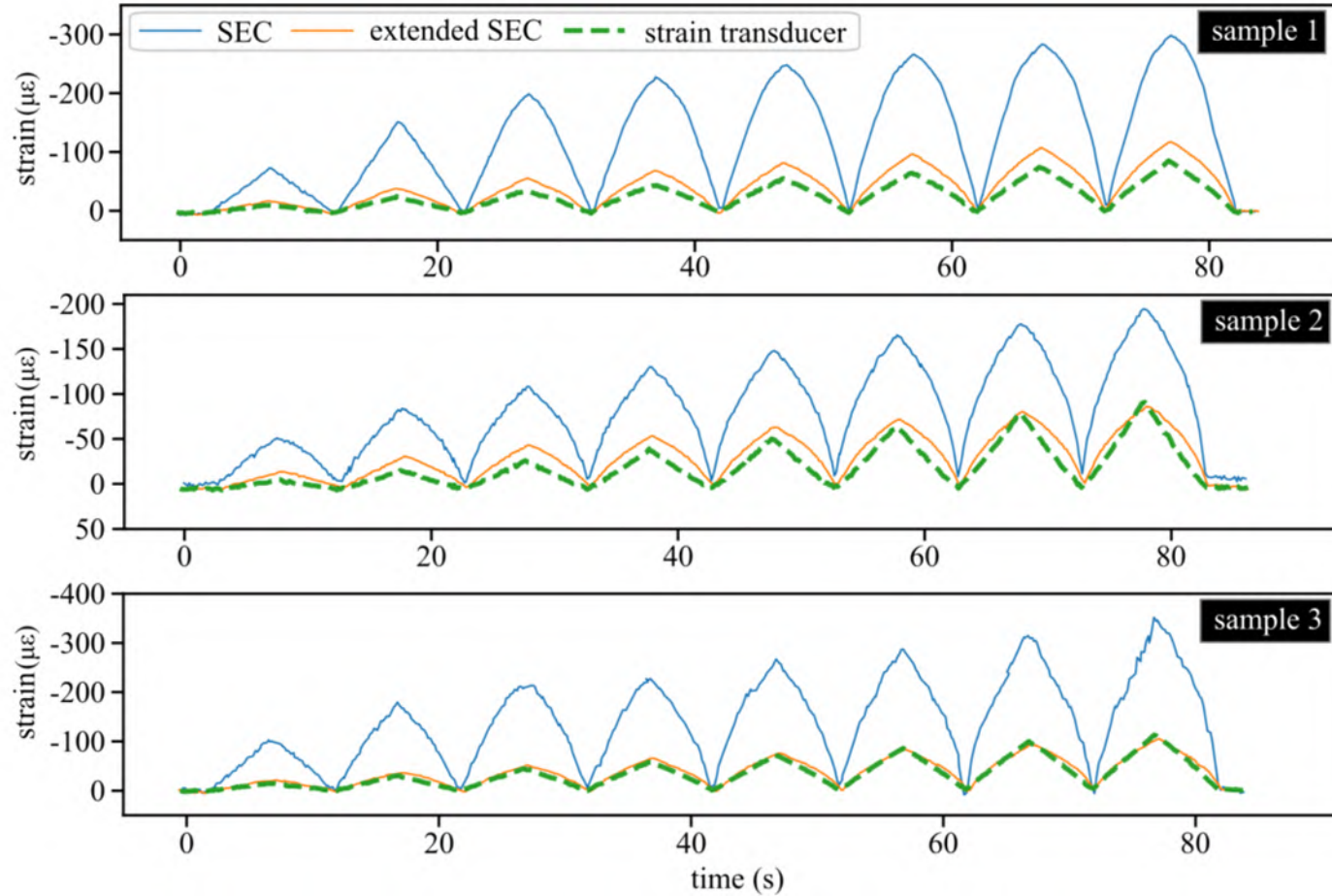


- Lower nominal capacitance achieved

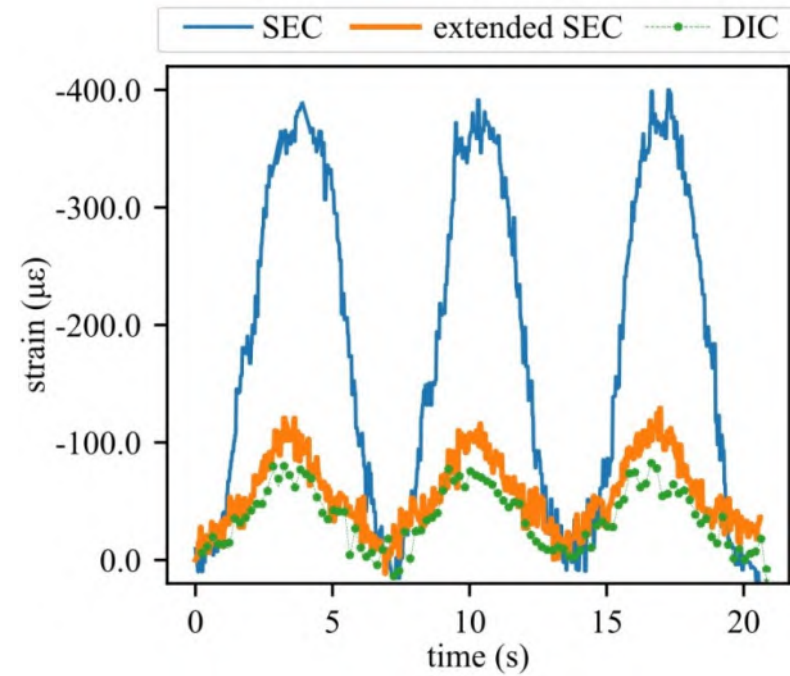
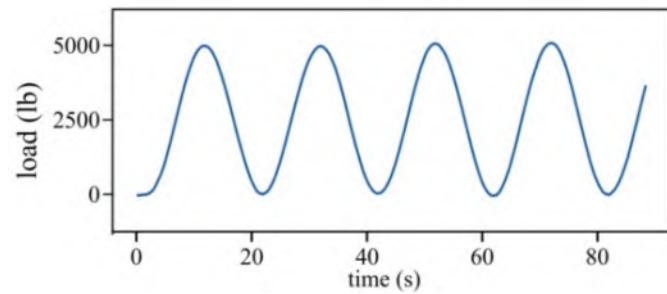
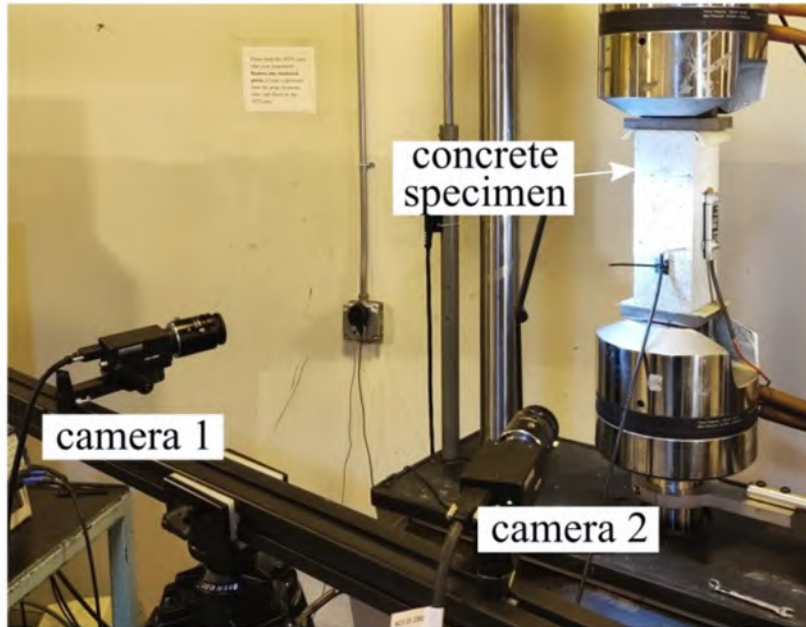
Capacitance as a function of load



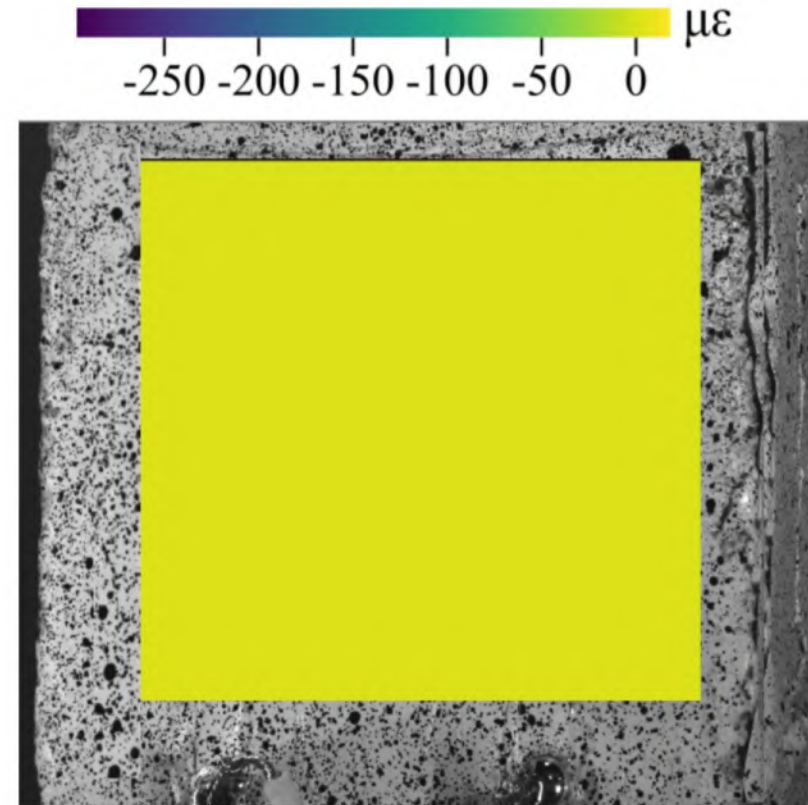
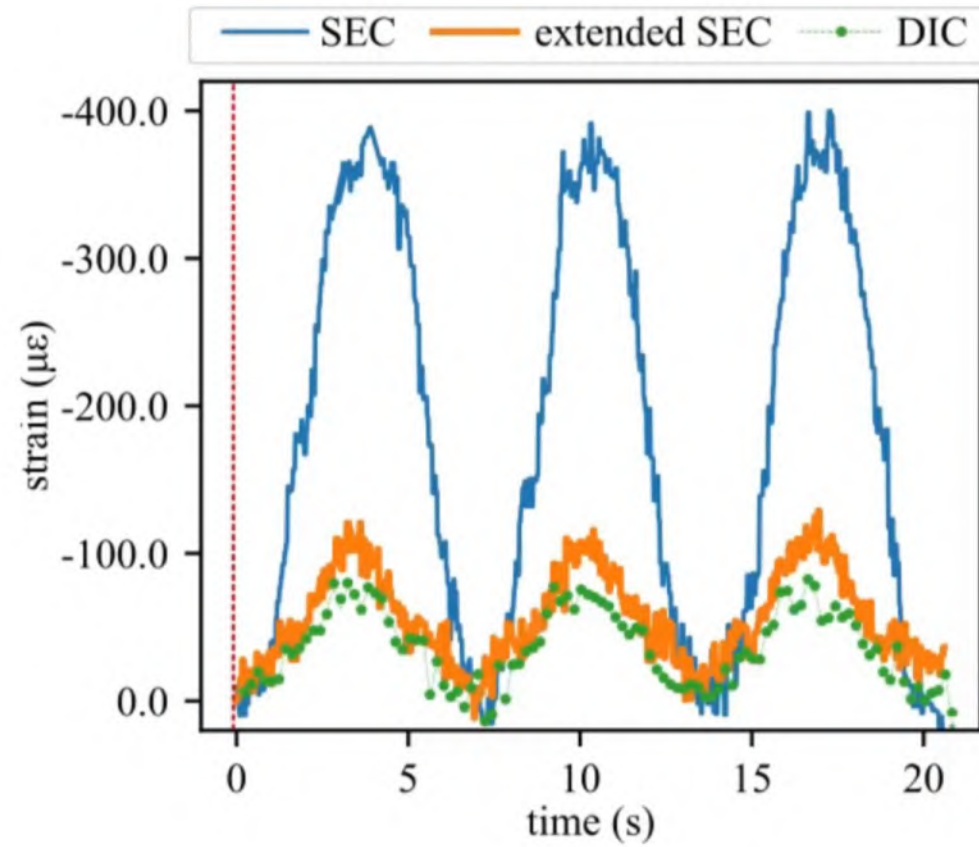
INVESTIGATION 2 : Strain data from three concrete samples



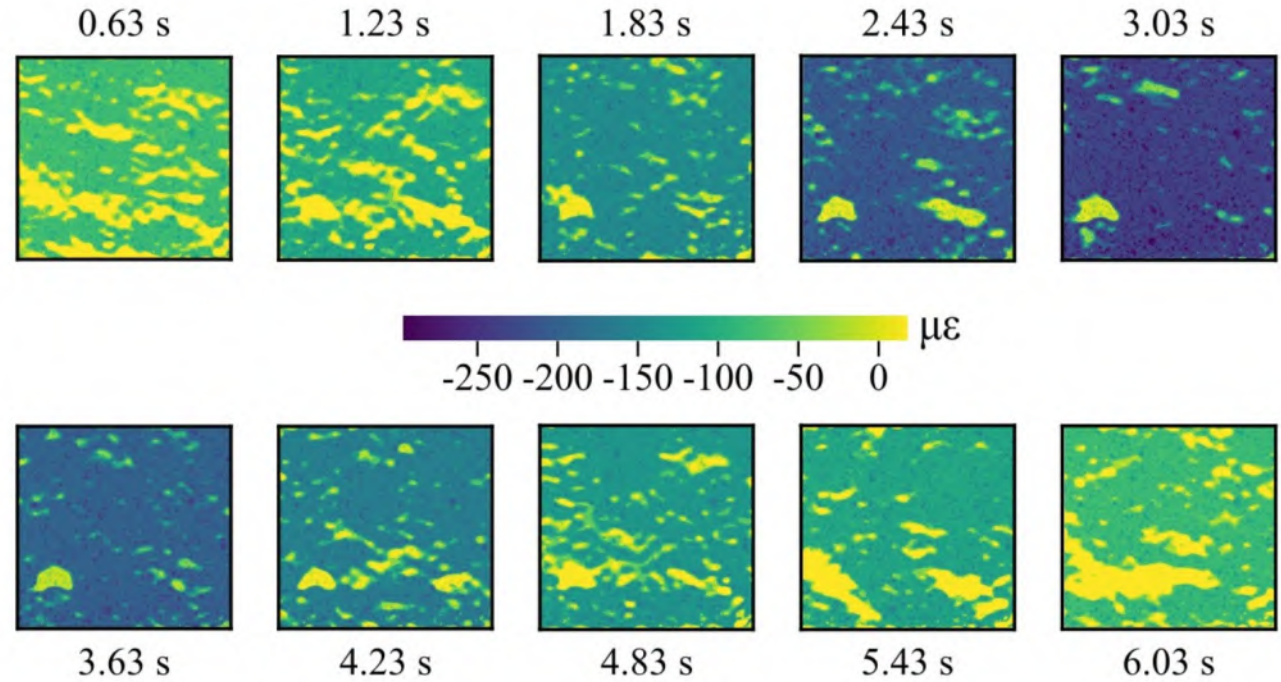
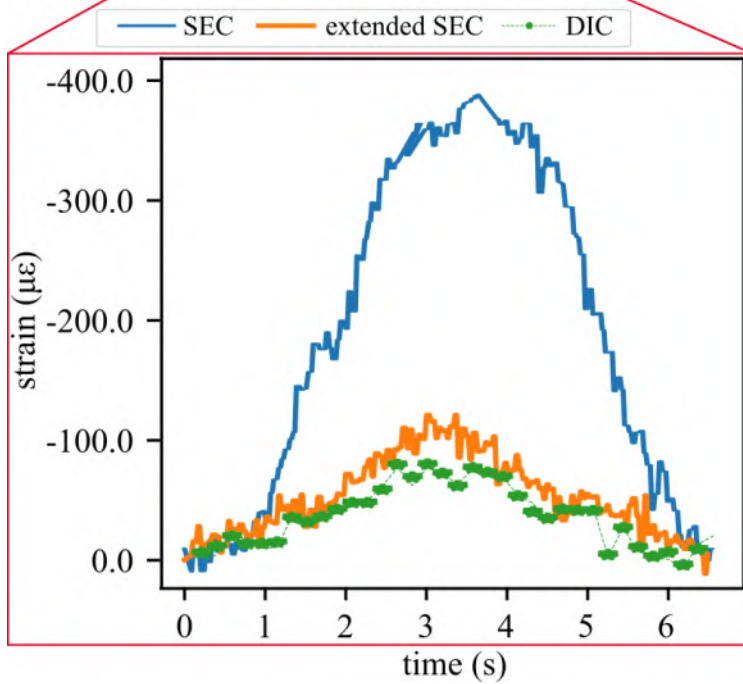
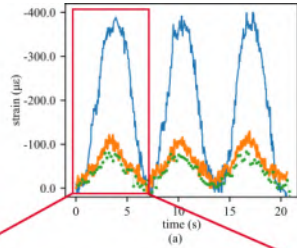
Results and Discussion : DIC Setup and strain data



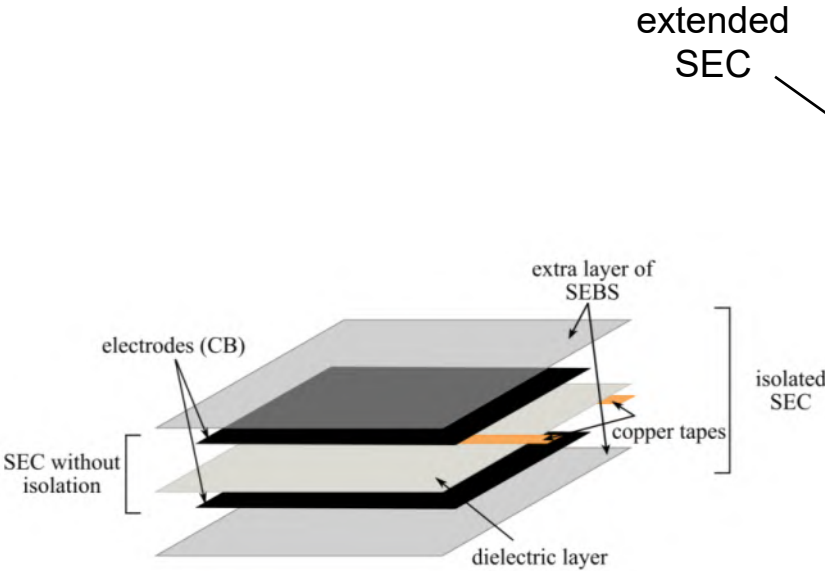
DIC strain investigation



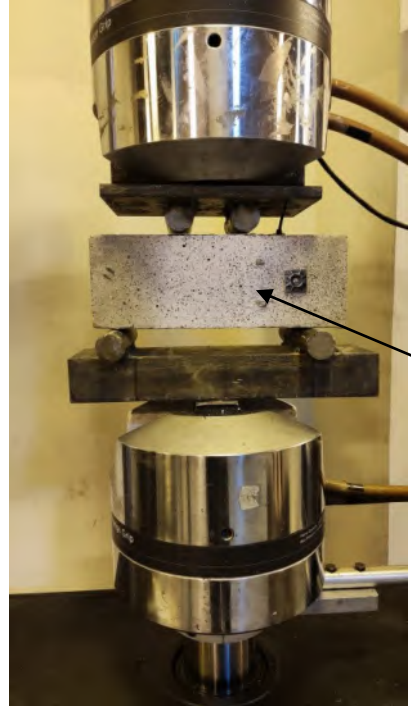
DIC strain data



Extended SEC for crack detection/monitoring

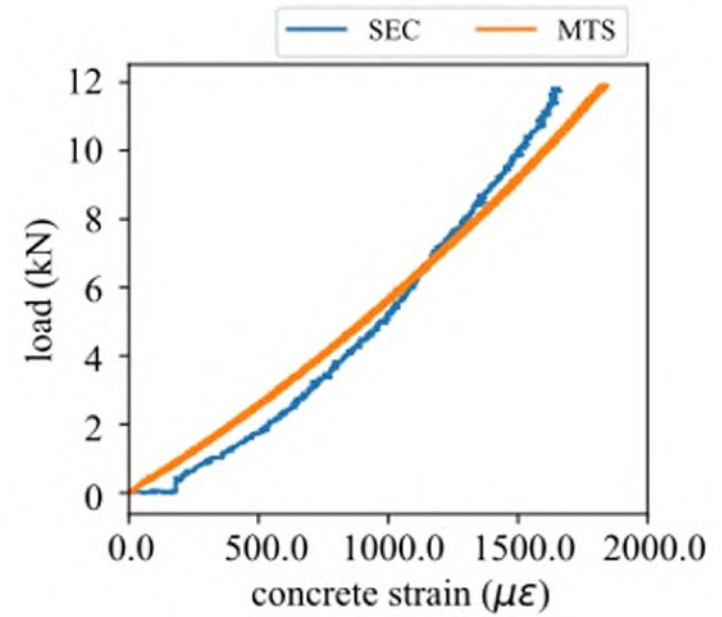
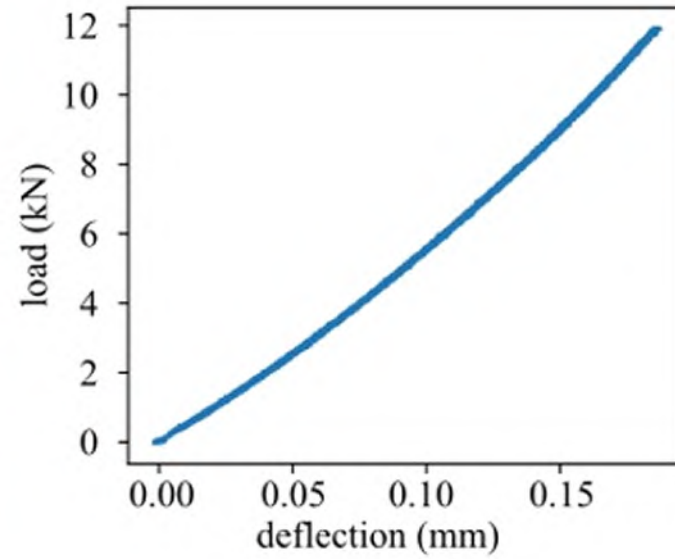
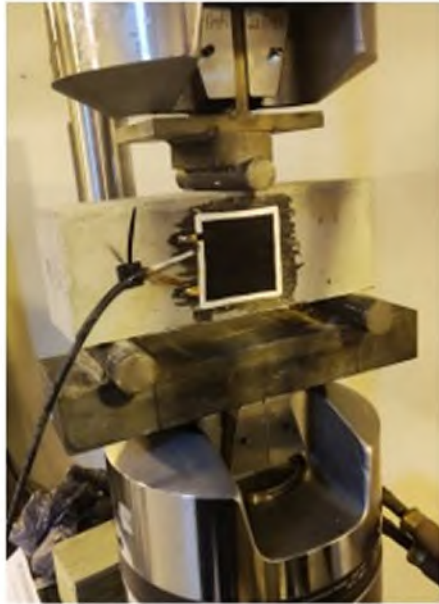


extended SEC

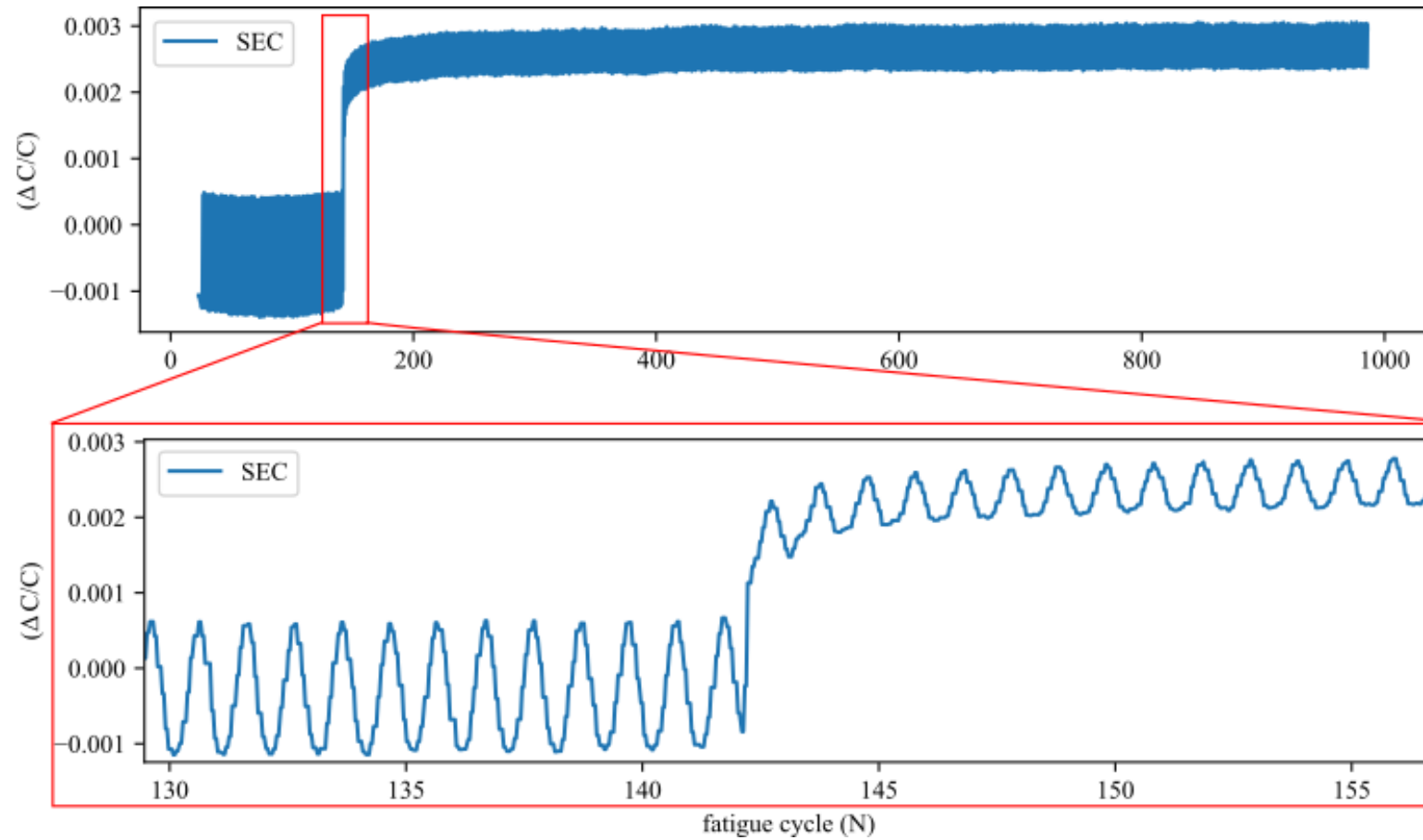


speckled surface with extended SEC

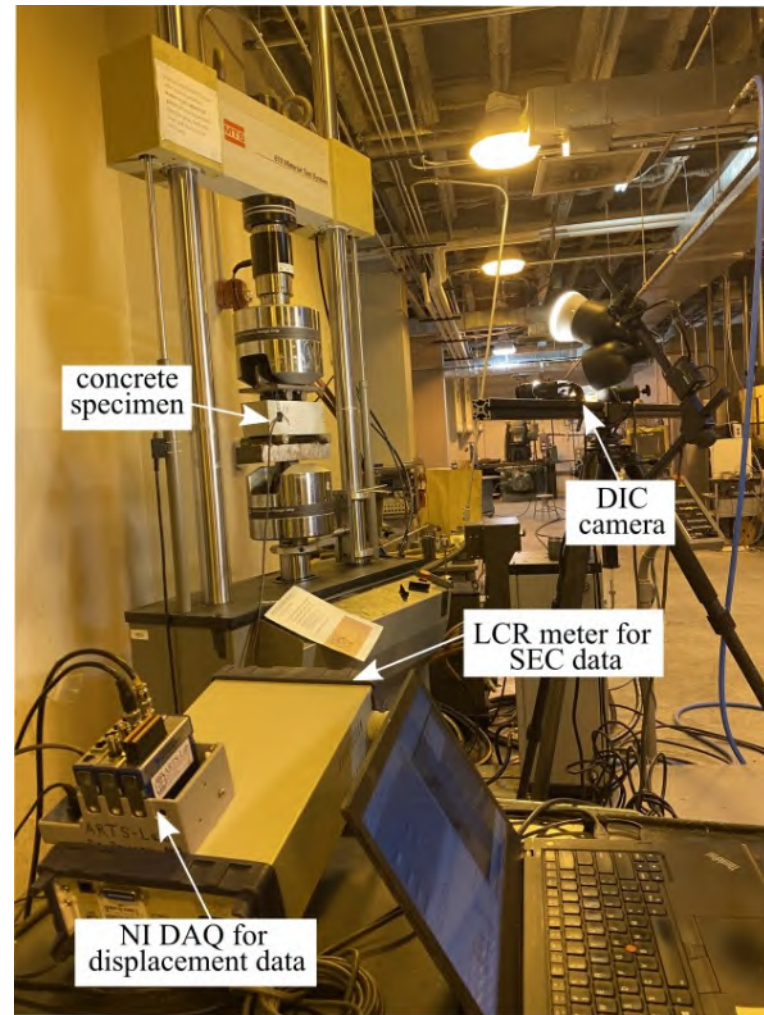
Extended SEC: Response to load



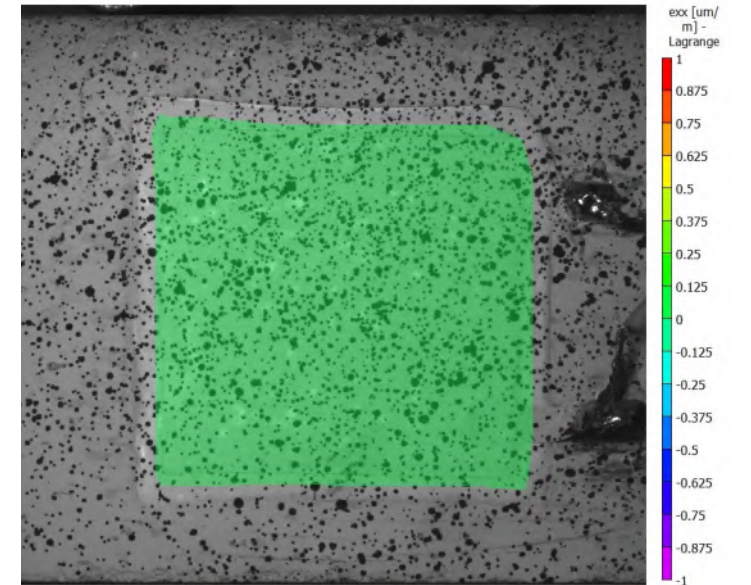
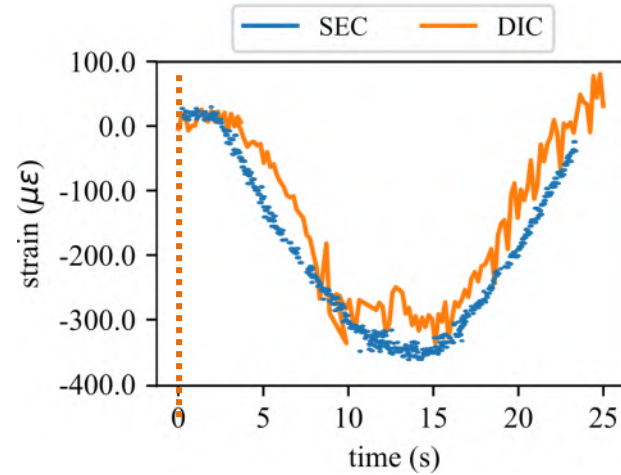
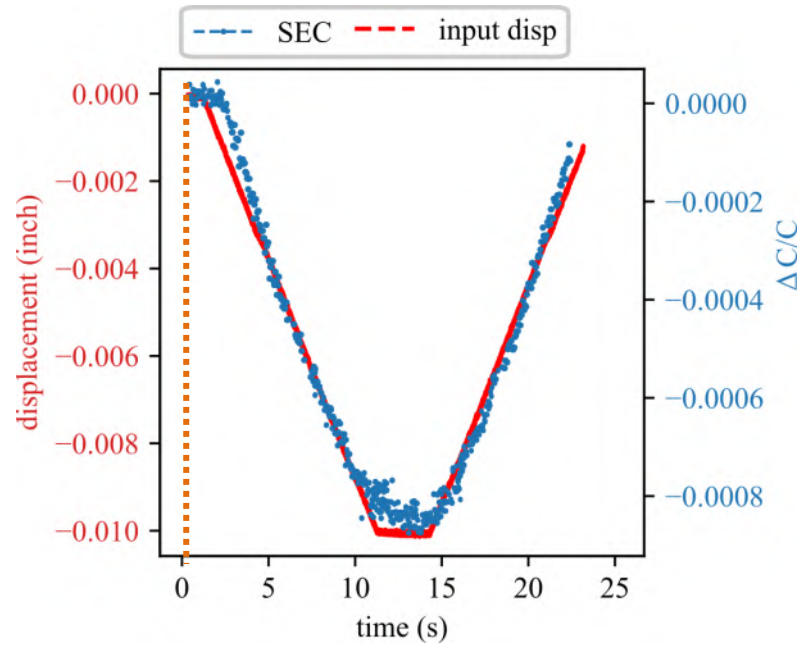
Extended SEC: Crack detection/monitoring



DIC setup for crack monitoring

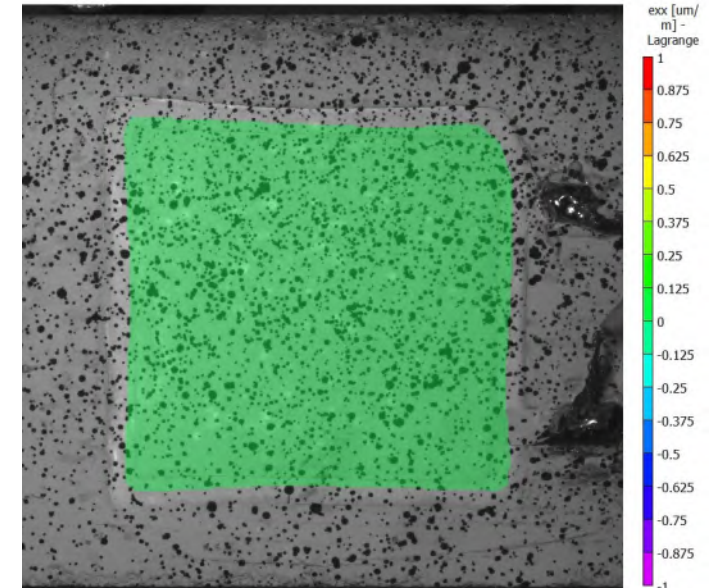
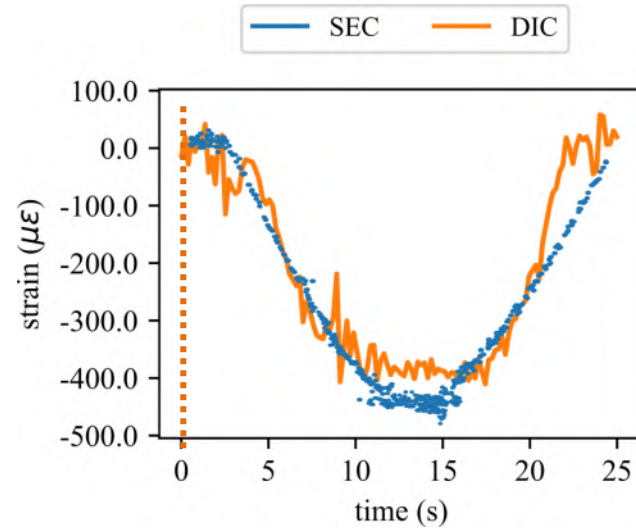
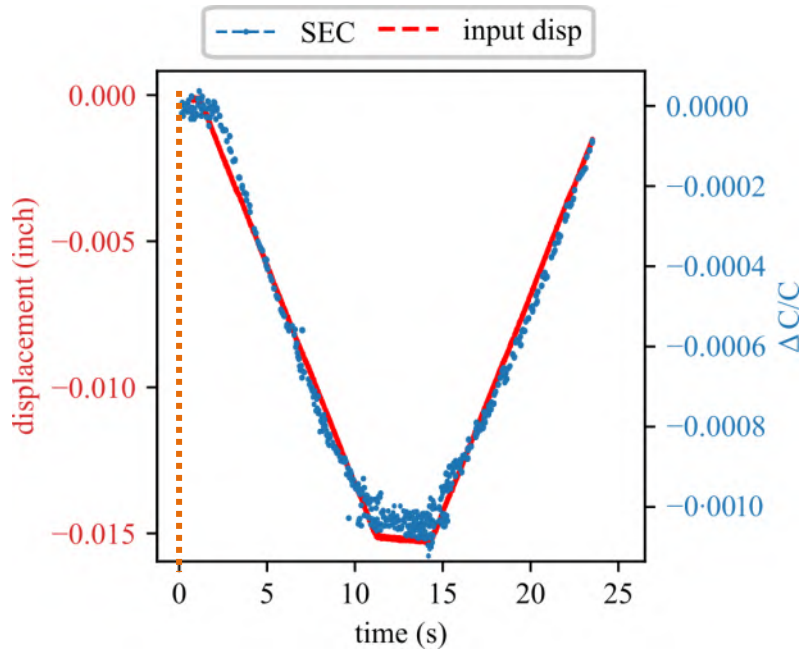


0.01-inch concrete deflection



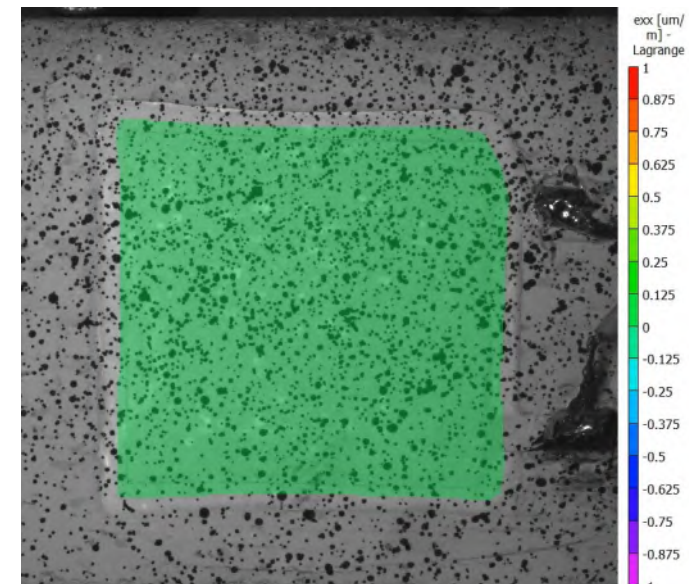
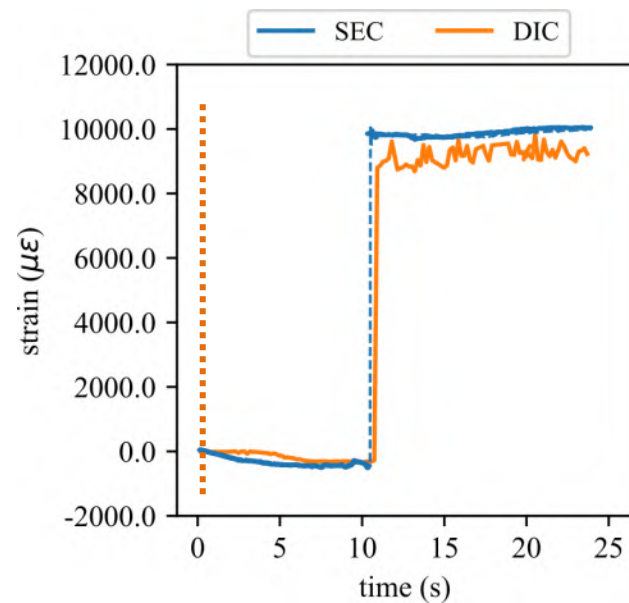
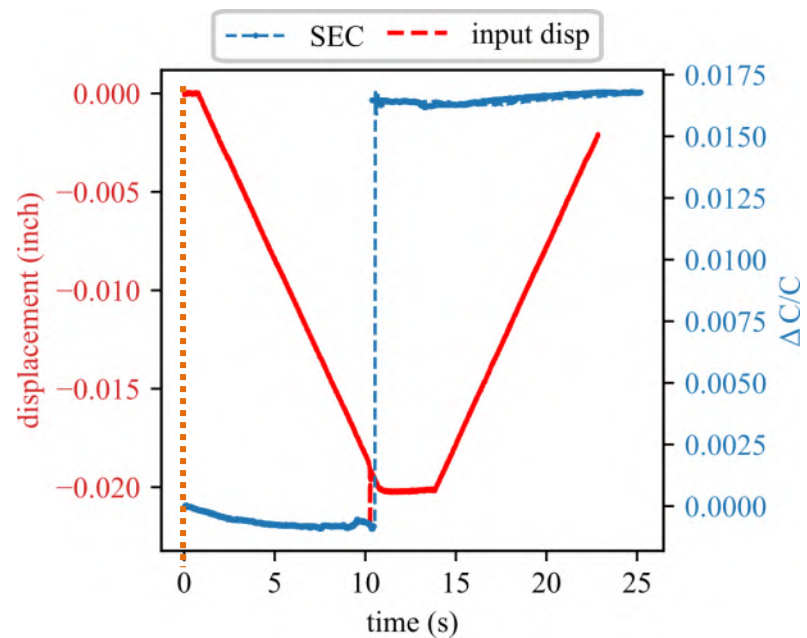
No crack form

0.015-inch concrete deflection



No crack form

0.02-inch concrete deflection



Crack formed at 11 seconds indicated by the jump in capacitance value on the SEC and DIC strain

INVESTIGATION 3

Why and How

SEC Adhesion investigation



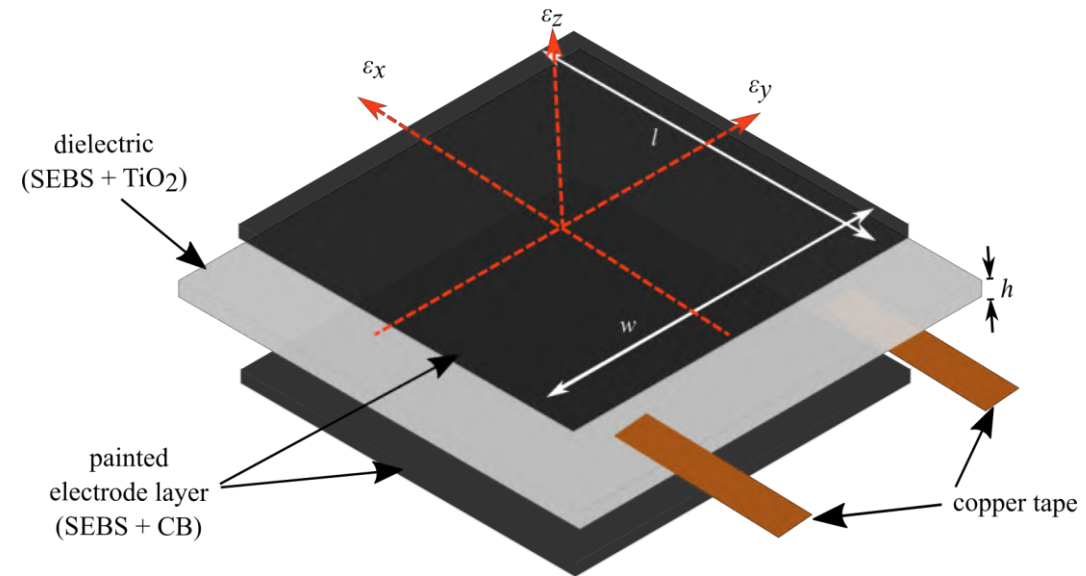
Carbon black solution



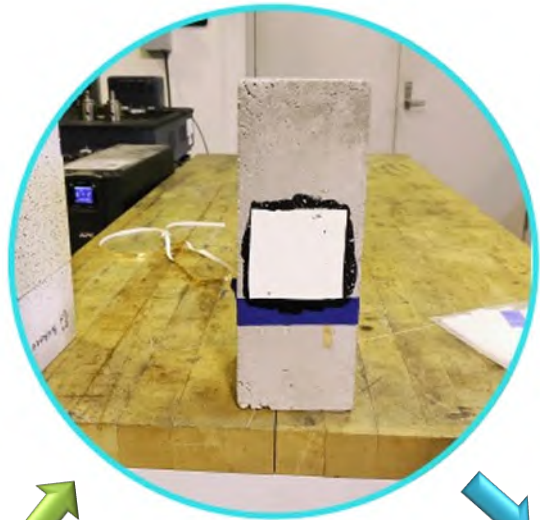
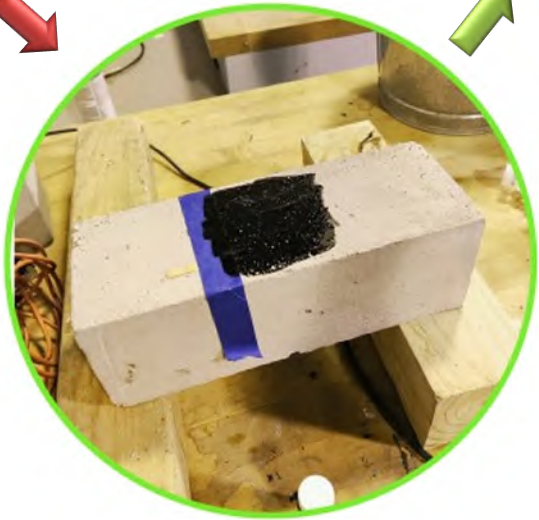
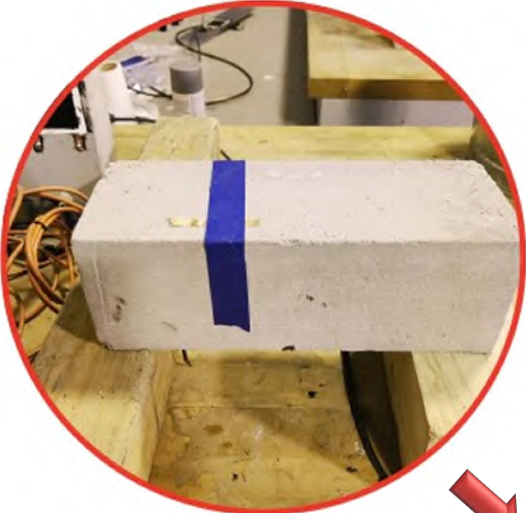
JB weld bi-component adhesive

- Straightforward and cost-effective method
- Expedites sensor deployment (can be sprayed to surface)
- No extra material needed

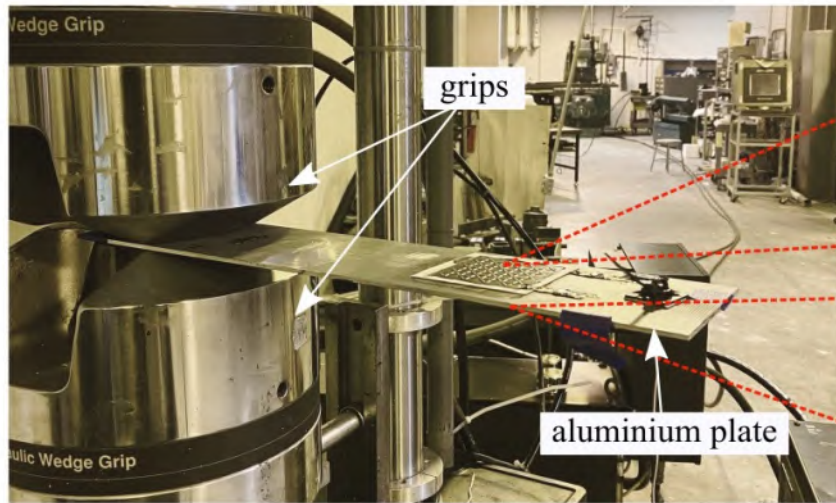
Carbon Black painted SEC



Painting process



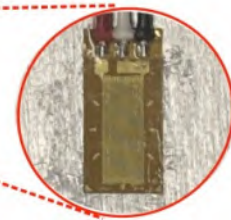
Electromechanical behavior



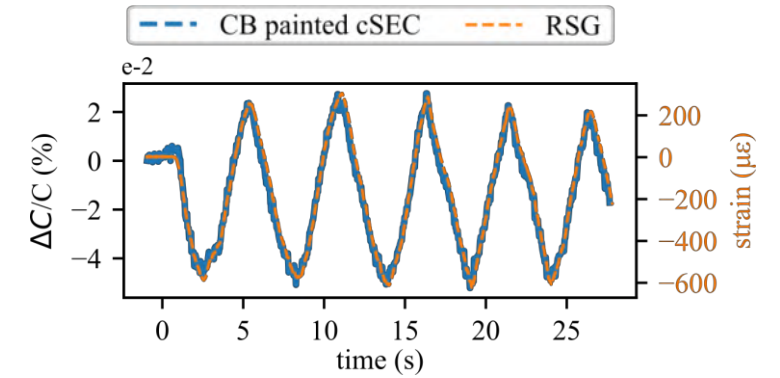
Painted CB-cSEC



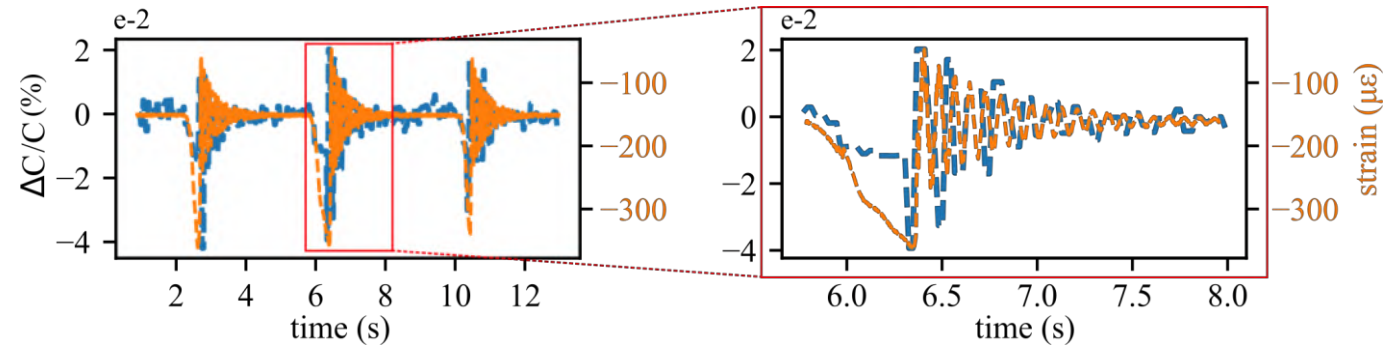
RSG



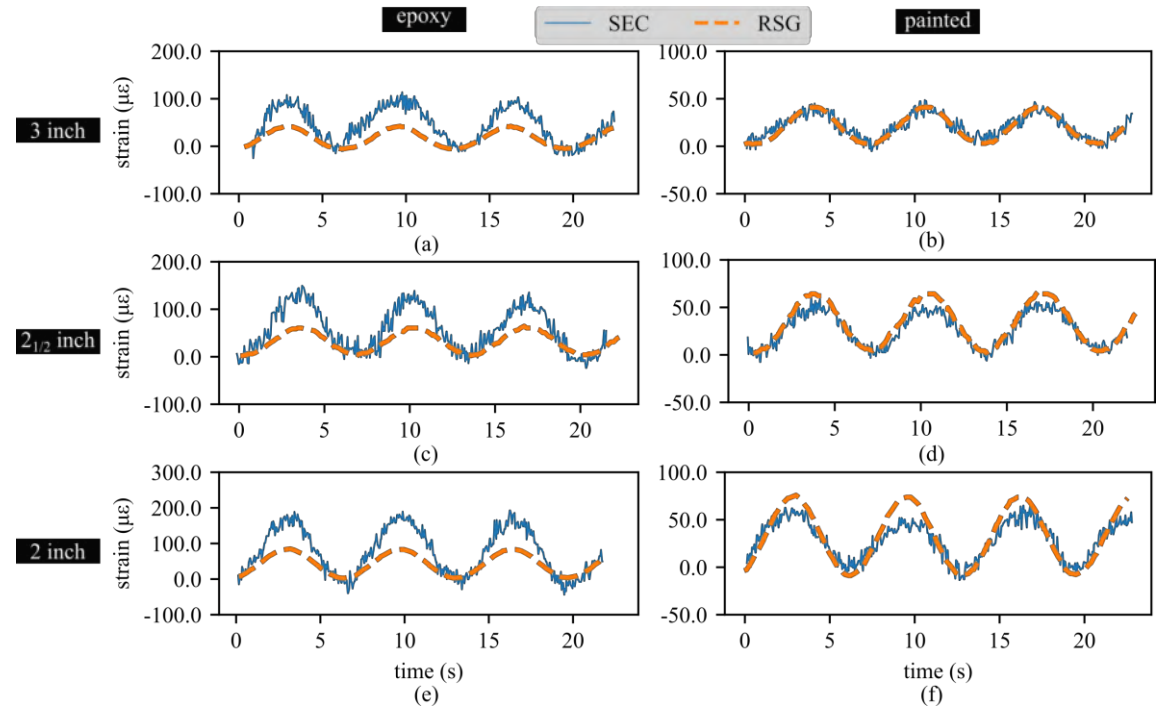
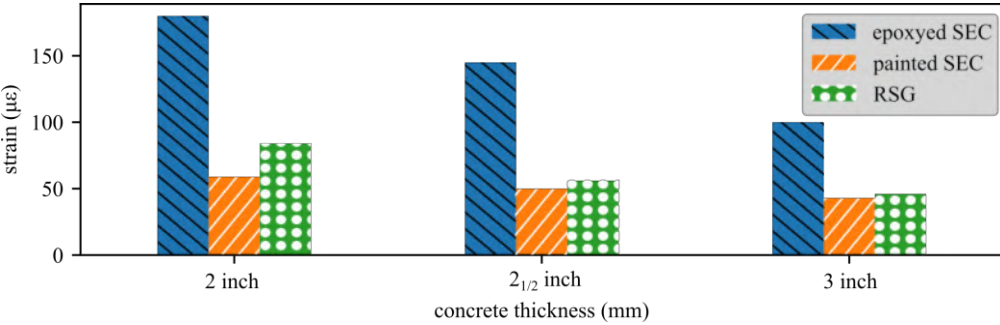
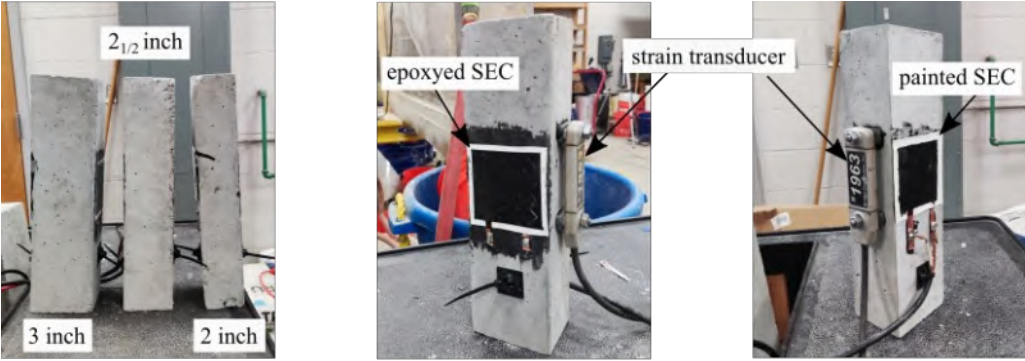
Quasi-static test



Free vibration test



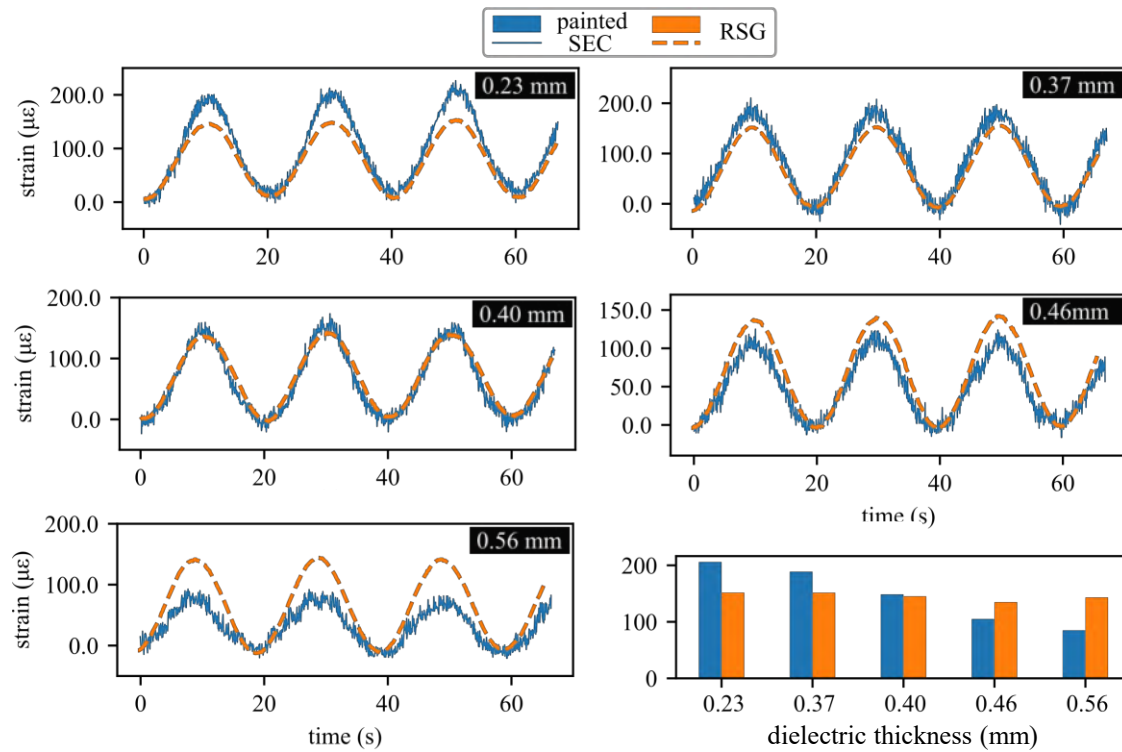
Strain results on different concrete size



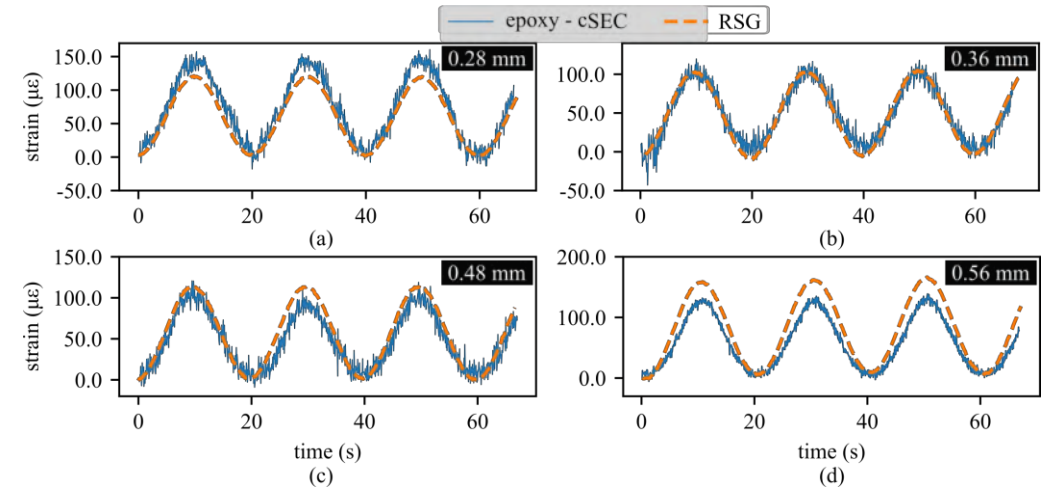
Thickness investigation

- Dielectric layer thickness vs Epoxy SEC thickness

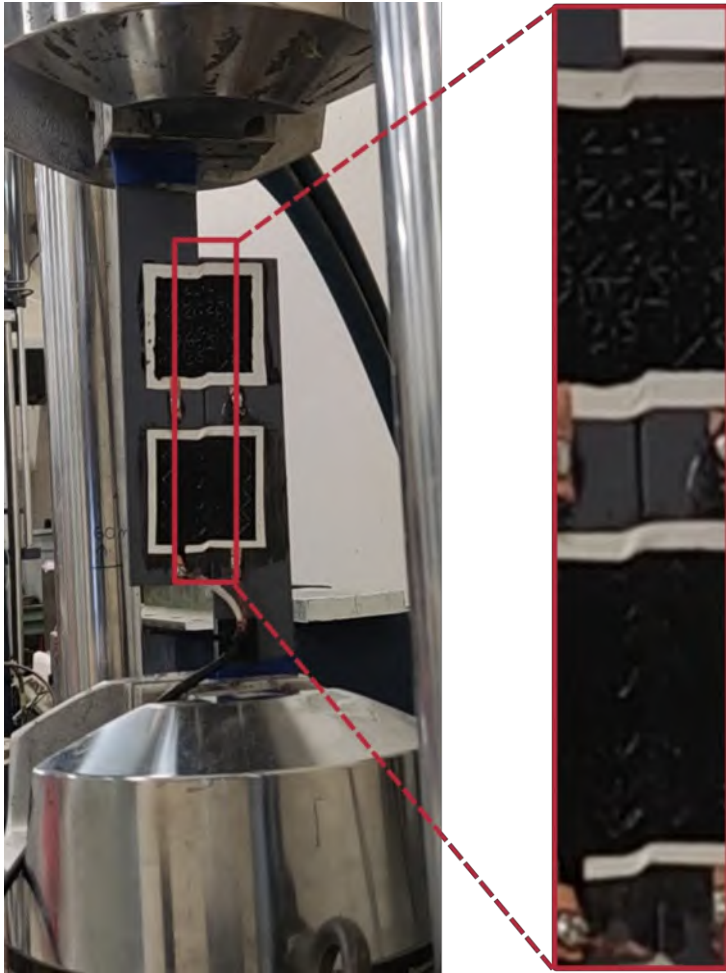
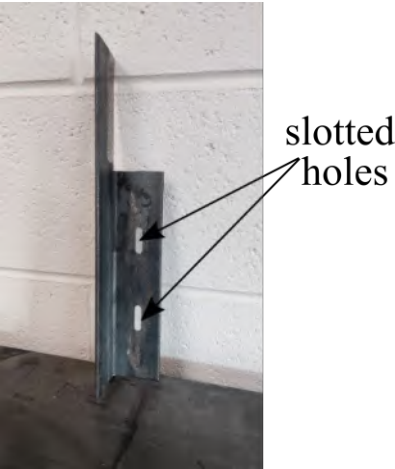
CB-painted SEC



Epoxy SEC

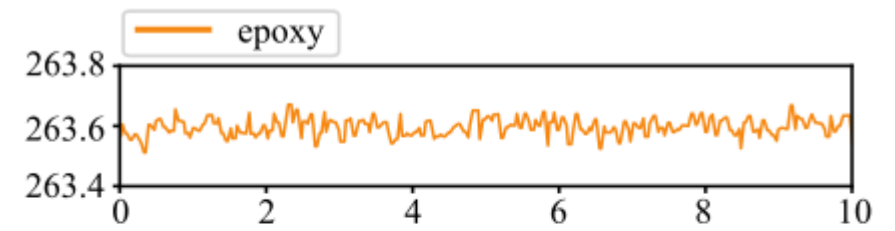
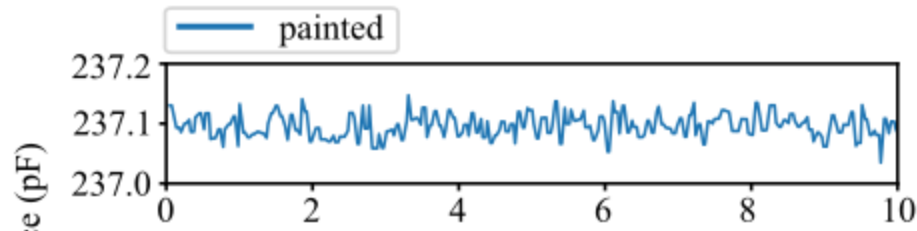


Shear test

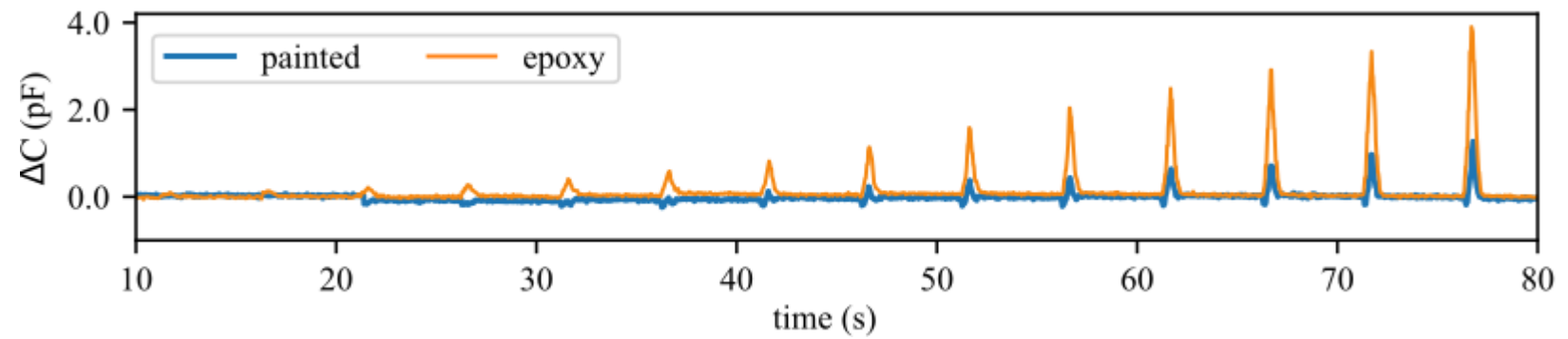
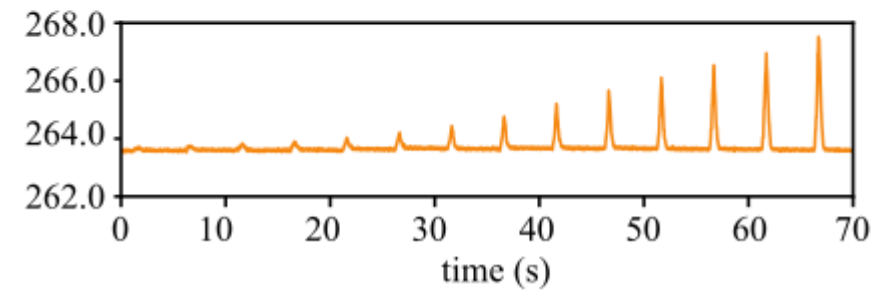
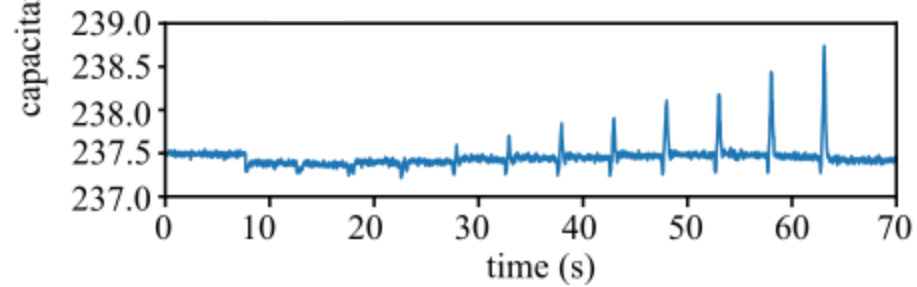


Shear test

Static signal



dynamic signal



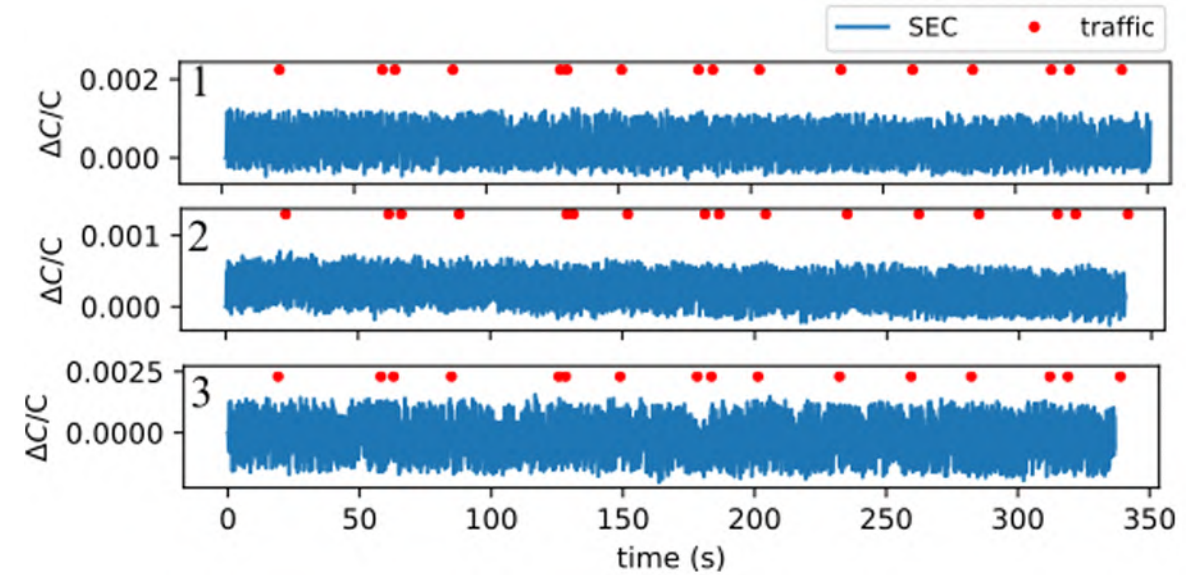
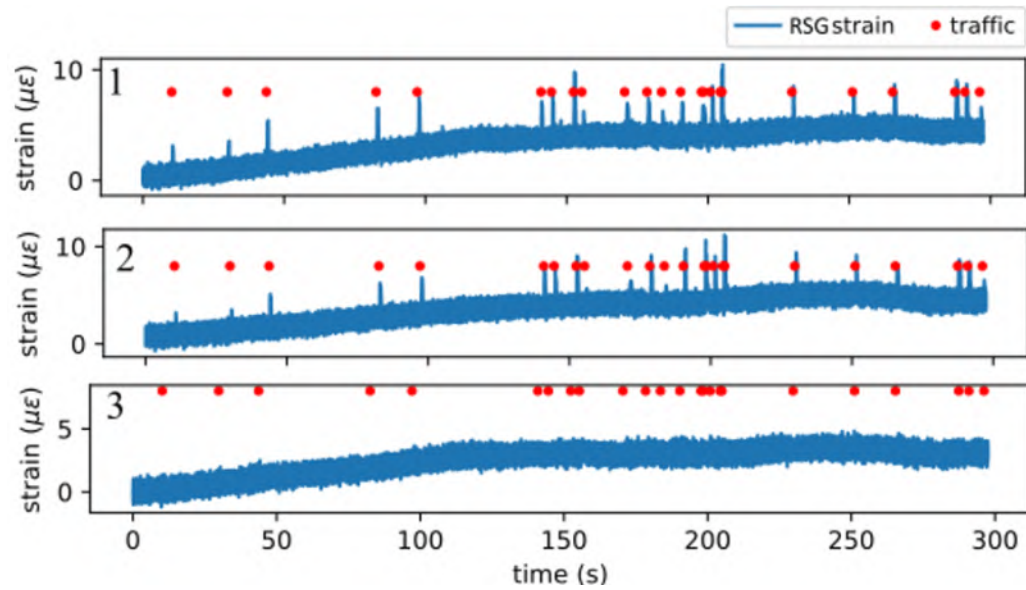
ONGOING WORKS

Ongoing works: Bridge sensor deployment



Preliminary results

Traffic monitoring on bridge



CONCLUSION

CONCLUSION

- Effective Reduction of Capacitance Coupling:
 - Successful implementation of a solution to significantly minimize capacitance coupling between the SEC (Strain-Embedded Capacitor) and concrete, leading to enhanced accuracy in strain monitoring.
- Advantages of Modified SEC Design:
 - This study has deepened our understanding of the benefits associated with the modified SEC design, particularly with the incorporation of the extended SEBS (Styrene-Ethylene-Butadiene-Styrene) polymer matrix.
- Lowered Nominal Capacitance:
 - Our investigation has demonstrated that the addition of an extra layer of SEBS results in a notable reduction in the nominal capacitance of the sensor.
- Validation Through Digital Image Correlation:
 - The extended SEC design was rigorously validated using Digital Image Correlation techniques, conclusively illustrating the substantial reduction in capacitive coupling between the sensor and the concrete interface.
- Comparative Analysis for Application Suitability:
 - We have provided comparative insights into the performance of two attachment methods: direct painting and epoxy bonding. This analysis serves as a guide to determine the most suitable method based on specific application needs.

PUBLICATIONS FROM THIS WORK

1. **Emmanuel Ogunniyi**, Alexander Vereen, Austin RJ Downey, Simon Laflamme, Jian Li, Caroline Bennett, William Collins, Hongki Jo, Alexander Henderson, and Paul Ziehl. Investigation of electrically isolated capacitive sensing skins on concrete to reduce structure/sensor capacitive coupling. *Measurement Science and Technology*, 34(5):055113, 2023.
2. **Emmanuel Ogunniyi**, Han Liu, Austin RJ Downey, Simon Laflamme, Jian Li, Caroline Bennett, William Collins, Hongki Jo, and Paul Ziehl. Soft elastomeric capacitors with an extended polymer matrix for strain sensing on concrete. In *Sensors and Smart Structures Technologies for Civil, Mechanical, and Aerospace Systems 2023*, volume 12486, pages 262–270. SPIE, 2023.
3. **Emmanuel Ogunniyi**, Han Liu, Austin RJ Downey, Simon Laflamme, Jian Li, Caroline Bennett, William Collins, Hongki Jo, Alexander Henderson, and Paul Ziehl. Enhancing Structural Health Monitoring with direct coated Carbon Black on monitored surface for Elastomeric Capacitors adhesion (Not yet submitted)

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