Preventing Battery Cooling Failures with Blockage Detection and Rectification Josiah Worch¹, Kerry Sado², Austin R.J. Downey^{1,3}, Jamil Khan¹, Enrico Santi²

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Background

- High-capacity batteries such as lithium-ion batteries produce large amounts of heat during usage.
- Excessive heat generation in lithium-ion batteries can result in thermal runaway, causing permanent system damage. • Liquid cooling systems are useful in preventing critical
- temperatures in battery powered systems [1].
- Flow restrictions in liquid cooling loops can reduce coolant flow, leading to critical system temperatures.
- Digital Twin (DT) technology provides an option for real-time thermal and electrical tracking and decision making in physical systems.

2018 Tesla Model 3 Cooling Diagram

- ous / LP Line / HP Line
- 1 Expansion (TXV) Valve
- Restrictor
- CR Coolant Reservoir w/valve (Super Bottle) 🕝 - Pump



Tesla Model 3 Liquid Cooling System (LCS) [1]

Key Points

- Digital Twins (DT) can simulate battery cooling fluid flow. lacksquare• DT contains thermal model that allows for simulating the generation, propagation, and dissipation of the battery's heat.
- DT also contains electrical component that allows for \bullet simulation thermal response due to changes in power usage.
- Using thermal and electrical component together, DT is able to detect and address flow restrictions in cooling systems before critical temperatures are reached.

[1] Melançon, S. (2022, April 2). Ev battery cooling: Challenges and solutions. Laserax. https://www.laserax.com/blog/ev-battery-cooling

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Design



- Theoretical physical twin design diagram
- Thermal model with electrical information input used to emulate proposed physical twin configuration.
- Physical twin emulator sends data to data analysis and decisionmaking model.
- Model conducts thermal simulations using Newton's law of cooling: $q = h_c \cdot A \cdot dT$, and Fourier's law of conduction: $q = -k \cdot \nabla T$. Physical twin emulator is designed based on constructed physical
- twin testbed.



Physical twin testbed

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Results

- into the simulation.





- induction.
- Decision-making processes rerouted power flow to unaffected modules to preserve system integrity.
- System remains over 40°C below critical temperatures.
- System demonstrates capacity to react to multiple concurrent sudden blockages.



Simulated testing was performed on a model containing three heating modules to simulate power electronic heat generation, a radiator for heat dissipation, and general piping components. A sudden blockage producing 95% fluid flow reduction was simulated in 2/3 of the heaters in the emulator at 60 minutes

Data results from simulated DT testing

Blockage was detected approximately 17 minutes post-

